# **GENERAL 1999 FEATURES**

# DESCRIPTION

The table below provides an outline of the system that is indicated in the General 1999 Features and the names of the '99 models that have adopted this system.

Sys	stem	Outline	Model Name
Engine Emission Control System		A service port for inspecting the evaporative emission control system has been provided between the charcoal canister and the VSV for EVAP.	All Models
SRS Airbag		A front airbag sensor that detects the impact of a frontal collision has been newly added to realize a 3-sensor type airbag system.	Models except Tercel and Paseo
Accessories	Seat Belt Warning System	A seat belt warning system for the front passenger has been provided to inform that the seat belt is not being worn if the front passenger is seated but is not wearing the seat belt.	Tercel*, Paseo* Camry Solara, Sienna 4Runner, Land Cruiser
Audio AVC-LAN tion - been ad system by faci		The AVC-LAN (Audio Visual Communica- tion - Local Area Network) standard has been adopted by the audio system. Thus, the system's expandability has been improved by facilitating the interchange or the addi- tion of audio system units.	All Models*

\*: This feature has been adopted starting on the '98 model.

## ENGINE

## **EMISSION CONTROL SYSTEM**

A service port for inspecting the evaporative emission control system has been provided between the charcoal canister and the VSV for EVAP.

The evaporative emission control system can be inspected by connecting a pressure gauge to the service port and performing a vacuum or a pressure test.

Refer to the repair manual for the respective model for details on the check method.



159EG07

# ACCESSORIES

## SRS AIRBAG

- 1. General
- The electrically sensing type SRS (Supplemental Restraint System) airbag is designed to help lessen the shock to the driver and front passenger as a supplement to the seat belt.
- A 3-sensor type airbag system detects the deceleration during collision by the front airbag sensors and the airbag sensor that is enclosed in the airbag sensor assembly.



Corolla

#### System Diagram °

The activation processes of the SRS airbag is as illustrated below.



#### 2. Layout of Components

The major function parts of the airbag systems are shown below.



Corolla

SRS Warning Light Back-Up Power Source DLC1 DC-DC Converter Safing Sensor Squib (For Driver) Front Airbag Sensor (RH) Drive Circuit Drive Circuit Initiator Battery CPU (For Front Drive Circuit Passenger) Drive Front Airbag Circuit Spiral Cable Sensor (LH) Airbag Sensor DLC3 Airbag Sensor Assembly To Seat Belt Pretensioner 160GE04

#### 3. Wiring DIagram

#### 4. Construction and Operation

#### **Front Airbag Sensor**

The front airbag sensor consists of rotor, movable contact point and a stationary contact point.

The rotor is fixed by the initial set load of the movable contact point. At the same time, the movable contact point restrains the movement of the rotor which is generated during vehicle deceleration, thus preventing the unintended activation of the system.

If a sudden deceleration that exceeds a predetermined value occurs due to a collision of the vehicle, the rotor will rotate. The rotational movement of the rotor pushes the movable contact point and causes the movable and stationary contact points to come into contact. As a result, an ON signal is generated and transmitted to the airbag sensor assembly.



## 5. System Operation

#### **Ignition Judgement and Condition**

- When the vehicle collides in the hatched area (Fig. 1) and the shock is larger than a predetermined level, the airbag and the seat belt pretensioner are activated automatically. The airbag sensor is characteristically turned in such a way that can judge the need for ignition in collisions within the hatched area.
- The safing sensor is designed to be activated by a smaller deceleration rate than that of the airbag sensor. As illustrated in Fig. 2 below, ignition is operated when current flows to the squib. This happens when a safing sensor and the airbag sensor go on simultaneously.
- Airbag sensor assembly judges whether or not to inflate the airbag in accordance with ON/OFF of the front airbag sensor and the deceleration detected by the airbag sensor.



#### **SEAT BELT WARNING SYSTEM**

#### 1. General

A seat belt warning for the front passenger has been newly provided. When the front passenger seat is occupied but its seat belt is not being worn, this function flashes a warning light to inform the front passenger that the seat belt is not being worn.

#### 2. Seat Belt Warning for Front Passenger

#### Construction

The seat belt warning for the front passenger consists of the front passenger seat belt buckle/retractor switch, occupant detection sensor, seat belt warning light for the front passenger.

#### 1) Belt Warning Occupant Detection Sensor

The occupant detection sensor, which is enclosed in the seat cushion of the front passenger seat, is used to detect whether or not the front passenger seat is occupied.

This sensor, which is shaped as illustrated below, consists of a construction in which two sheets of electrodes sandwich a spacer. When the occupant is seated, the electrode sheets come in contact with each other through the hole that is provided in the spacer portion, thus enabling the current to flow. Thus, the sensor detects whether or not an occupant is seated in the front passenger seat.







156BE20

Sensor ON

1

#### 2) Front Passenger Seat Belt Buckle/Retractor Switch

The front passenger seat belt buckle/retractor switch is enclosed in the seat belt buckle/retractor of the front passenger seat to detect whether or not the seat belt for the front passenger is being worn.

#### 3) Seat Belt Warning Light for Front Passenger

The seat belt warning light for front passenger flashes to warn if the front passenger does not have the seat belt buckled.





#### Operation

When an occupant is seated in the front passenger seat, the occupant detection sensor activates, thus enabling the system to recognize that the occupant has seated. When the ignition switch is turned ON, a warning light flashes if the front passenger is not wearing the seat belt. The warning light continues to flash until the front passenger wears the seat belt.

If the front passenger seat is not occupied, the warning light remains extinct regardless of the condition of the seat belt.

## AUDIO

#### AVC-LAN

#### 1. General

The AVC-LAN (Audio Visual Communication - Local Area Network) is a communication standard that has been established by the 6 audio manufacturers that produce audio visual units, which are mounted on Toyota's production vehicles. This standard, which ensures the mutual interchangeability of the manufacturers' units, facilitates the connection and control of those units.

The characteristics of an audio system that supports AVC-LAN are described below.

- An audio system can be created by selecting the units regardless of the audio unit's manufacturer.
- The audio system that was installed in the factory can be freely interchanged or added with commercially available audio units.
- Because this standard enables the manufacturers to develop and produce the audio unit of their specialty, a wide variety of products can be provided in the audio lineup.
- The audio units that are newly developed by the manufacturers can be added to the lineup in a timely manner.
- By pre-registering the switch operation of each unit established in the line up into the head unit, each unit can be controlled by the head unit without adding the transmitter when adding units later.

By adopting the audio system corresponded to the AVC-LAN standard, audio units can be easily added or changed with the audio system mounted originally on the vehicle as the base. Thus, the expandability of the audio system is improved.

## 2. Communication Outline

In the audio system that uses AVC-LAN, audio units such as a cassette deck or a CD changer are connected by a communication bus that establishes communication via serial data signals.

In this system, addresses are used to identify the units with which to establish communication. The addresses can be broadly divided into two types: the physical address that is assigned to each audio unit such as a cassette deck, CD changer, etc.; and the logical address that is assigned to the function that each unit provides, such as the radio function or the cassette function. The physical addresses are represented by 3-digit numbers and the logical addresses are represented by 2-digit numbers.

The signals that are exchanged between the units are the unit's control signal, display data, audio signal, etc., which have been rendered into serial data. The configuration of the 4 signals indicated below, which are rendered into serial data and transmitted to the each unit, has been established as a uniform AVC-LAN standard.

- Audio Signal
- Video Signal
- Display Data
- Signal Communication Software

The illustration below shows an example of an audio system configuration using AVC-LAN.



## 3. Operation

#### System Registration

An audio system that uses AVC-LAN performs a registration process to verify the audio units that comprise the system.

When the ignition switch is turned to the ACC position, the audio units that comprise the system transmit the logic address in the units, and the physical address is transmitted by the mode control portion that is integrated in the smallest audio unit (head unit). By receiving these addresses, the mode control portion verifies the units that comprise the system.

By performing this process, all functions can be controlled regardless of the combination of the units that comprise the system.

#### Switching the System

An audio system that uses AVC-LAN consists of audio units that are connected in parallel as described in Fig. 1. Each of the audio units has a switch to connect the unit to the communication bus. To control the audio units in accordance with the system to be operated, the mode control portion transmits output ON and output OFF instructions. In accordance with the instruction signals transmitted by the mode control portion, the units turn their switches ON or OFF to switch the operating unit and system. Fig. 2 shows an example of a signal exchange that takes place between the mode control unit and each audio unit during the switching of the system.







1

#### 4. Diagnosis Function

A diagnostic function that comprises the following 3 functions has been adopted.

- A LAN check mode that displays the code number (physical address) of the tuner and connected equipment.
- A system check mode that displays the malfunction judgment of the tuner and connected equipment and its results.
- A diagnosis memory mode that displays the malfunction judgment of the tuner and connected equipment and its results.

For further details on diagnosis function, see the Toyota Service Bulletin (Ref. No. BE-8008).

# CAMRY

## **OUTLINE OF NEW FEATURES**

The Camry is a high-quality family sedan with advanced technology and sporty performance. The following changes are made for the 1999 model year.

## 1. Model Line-Up

- The following models have been added. SXV20L-AEMDKK, SXV20L-AEPDKK MCV20L-CEMNKA, MCV20L-AEPDKK
- The following models have been discontinued. SXV20L-CEMDKK, SXV20L-CEPDKK, SXV20L-CEPNKK MCV20L-CEMDKA, MCV20L-CEPDKK, MCV20L-CEPGKK

## 2. Engine

- ORVR (On-board Refueling Vapor Recovery) system has been adopted on the 1MZ-FE engine models. The basic construction and operation of this system are the same as in the '98 Camry with 5S-FE Engine.
- The direction of the rotation of the radiator cooling fan of the 1MZ-FE engine models has been reversed.
- A service port has been provided for inspecting the evaporative emission control system on all models. For details, see the General 1999 Features section.

## 3. Axles

The rear axle bearing specifications have been partially changed.

## 4. Brakes

The brake specifications have been partially changed.

## 5. Body

- The attachment method for the front bumper reinforcement has been changed.
- The center pillar garnish extends into the vehicle's interior to provide its effectiveness in absorbing the energy in case the occupant's head collides against the pillar.
- A reinforcement has been added to the rocker panel to effectively dissipate the impact energy during a frontal collision, thus minimizing the deformation of the cabin.
- The front, center and rear pillar garnishes provide an impact-absorbing structure consisting of internal ribs that dampen the impact.

## 6. Seat

A seat fabric has been changed on the CE grade models to improve the seat appearance.

## 7. Seat Belt

The shape of the tongue plate has been changed to help improve the usability of the seat belt.

## 8. Lighting

Daytime running light system with automatic light control sensor is provided on the models for U.S.A. as optional equipment, and as standard equipment on the models for Canada. The basic construction and operation are the same as in the '99 Camry Solara.

## 9. Air Conditioning

- An aluminum heater core has been adopted on all models.
- A quick joint has been adopted for joining the air conditioner tube.

#### **10. SRS Airbag**

A 3-sensor type airbag system has been adopted with the addition of a front airbag sensors, which senses the impact of a frontal collision. For details, see the General 1999 Features section.

#### 11. Power Seat

A power seat is available as an option for the driver seat on the LE grade model. Also, a power seat is available as an option for the driver and front passenger seats on the LE grade model with leather seat.

## 12. Audio

- An AM/FM ETR with Cassette Deck and CD Player with built-in power amplifier is available as an option on the LE grade model.
- The pole antenna, which was provided on the CE grade model, has been changed to the rear window imprinted antenna.

#### 13. Cruise Control System

The cruise control ECU has been made more compact.



5

27

160CM05

**MODEL CODE** 

# $\underbrace{MCV20}_{(1)} \underbrace{L}_{(2)} - \underbrace{C}_{(3)} \underbrace{E}_{(4)} \underbrace{P}_{(5)} \underbrace{G}_{(6)} \underbrace{K}_{(7)} \underbrace{A}_{(8)}$

BASIC MODEL CODE           1         SXV20 : With 5S-FE Engine MCV20: With 1MZ-FE Engine	GEARSHIFT TYPE5M: 5-Speed Manual, Floor P : 4-Speed Automatic, Floor
STEERING WHEEL POSITION       L : Left-Hand Drive	GRADE           0         D: CE           N: LE         G: XLE
MODEL NAME         3       A : Camry (Produced by TMC*1) C : Camry (Produced by TMMK*2)	ENGINE SPECIFICATION       K : DOHC and SFI

DESTINATION

A : U.S.A. K : Canada

8

	BODY TYPE
<b>P</b>	E : 4-Door Sedan

\*1: TMC (Toyota Motor Corporation)

\*2: TMMK (Toyota Motor Manufacturing Kentucky, Inc.)

# **MODEL LINE-UP**

	TRANS	SAXLE		5-Speed	Manual	4-Speed A	4-Speed Automatic	
DESTI- NATION	ENGINE	BODY TYPE	GRADE	S51	E153	A140E	A541E*	
			CE	SXV20L- CEMDKA		SXV20L- CEPDKA		
	5S-FE		LE			SXV20L- A(C)EPNKA		
			XLE			SXV20L- A(C)EPGKA		
U.S.A.			CE		MCV20L- CEMDKA			
	1MZ-FE		LE		MCV20L- CEMNKA		MCV20L- A(C)EPNKA	
			XLE				MCV20L- A(C)EPGKA	
	5S-FE	4-Door Sedan	CE	SXV20L- CEMDKK		SXV20L- CEPDKK		
				SXV20L- AEMDKK		SXV20L- AEPDKK		
			LE	SXV20L- CEMNKK		SXV20L- CEPNKK		
Canada						SXV20L- AEPNKK		
Callaua			CE				MCV20L- CEPDKK	
	1MZ-FE		CE				MCV20L- AEPDKK	
	IIVIZ-FE		XLE				MCV20L- CEPGKK	
			ALE				MCV20L- AEPGKK	

: Discontinued

# NEW FEATURES ■AXLES

On models produced by Toyota Motor Corporation, the rear axle bearing specifications have been changed as indicated in the following table.





'99 Camry

#### ► Specifications °

Model Item		'99 Camry	'98 Camry
Ball Diameter	mm (in.)	10.32 (0.41)	12.7 (0.50) or 11.9 (0.47)
Number of Balls		14 x 2 or 13 x 2	11 x 2
Contact Angle	degrees	40	35
PCD (Pitch Circle Diameter) of Ball Bearing	mm (in.)	51.5 (2.03) or 49 (1.93)	49 (1.93)
Ball Center Distance	mm (in.)	22.3 (0.88) or 22.6 (0.89)	20 (0.79) or 19.5 (0.77)

## BRAKES

The brake specifications have been partially changed as indicated in the following table.

## ► Specifications °

	Model	200 Commu	'09 Comm	
	Item	'99 Camry	'98 Camry	
Rear Drum Wheel Cylinder Dia.		20.64 (0.81)	19.05 (0.75)	
Brake	mm (in.)	20.04 (0.01)	17.05 (0.75)	
	Deflection Point of			
Brake Control	Hydraulic Pressure	2452 (25, 356)	1470 (15, 213)	
Valve	kPa (kgf/cm <sup>2</sup> , psi)			
	Pressure Reduction Gradient	0.37	0.6	

## BODY

#### 1. Front Bumper

The attachment method of the front bumper reinforcement and the front side member has been changed.



#### 2. Head Impact Absorbing Structure

- The center pillar garnish extends into the vehicle's interior. As a result, the effectiveness in reducing the impact in case the occupant's head collides against the pillar, such as due to the repercussion of a collision, is provided.
- The construction of a Head Impact Protection Structure consisting of internal ribs and inner panel of the roof side rail has been changed.



: Head Impact Protection Structure

#### **AIR CONDITIONING**

The joint of the air conditioning tube, which passes through the dash panel, has been changed from the nutand-union type that is used on the '98 model to the clamp type quick joint. As a result, the ease of operation and service has been improved.



## AUDIO

An AM/FM ETR with Cassette Deck and CD Player with built-in power amplifier is available as an option on the LE grade model.

On this audio unit, the letters of the LED have been enlarged to improve the ease of monitoring the operating condition of the audio unit.



160CM01

# MAJOR TECHNICAL SPECIFICATIONS **TERCEL**

Item	1	Area		U.S	5.A.		
	Body Ty	-	2-Do		4-De	oor	
	Vehicle G Model Co		EL53L-ADMRKA	C EL53L-ADHRKA	E EL53L-AEMRKA	EL53L-AEPRKA	_
	Model Co	Length mm (in.)	4130 (162.6)	EL53L-ADHKKA X	ELJJL-AEMRKA ×	EL53L-AEPRKA X	5
	Overall	Width mm (in.)	1660 (65.4)	×	×	×	-1'
		Height* mm (in.)	1375 (54.1)	×	X	×	_
	Wheel Base	mm (in.)	2380 (93.7)	×	X	×	_
		Front mm (in.)	1400 (55.1)	×	×	×	
	Tread	Rear mm (in.)	1395 (54.9)	×	×	×	1
	Effective Head Room	Front mm (in.)	979 (38.5)	X	Х	×	
ts	Effective Head Koolii	Rear mm (in.)	926 (36.5)	×	×	×	
eigh	Effective Lee Deem	Front mm (in.)	1046 (41.2)	×	×	×	
e M	Effective Leg Room	Rear mm (in.)	801 (31.5)	×	×	×	
hicle	Shoulder Room	Front mm (in.)	1315 (51.8)	×	1316 (51.8)	×	1
Ne	Shoulder Room	Rear mm (in.)	1311 (51.6)	×	1300 (51.2)	×	
s sr	Overhang	Front mm (in.)	810 (31.9)	Х	×	×	
sion	Overnang	Rear mm (in.)	940 (37.0)	Х	×	×	
men	Min. Running Ground C	Clearance mm (in.)	125 (4.9)	Х	×	×	
Ď	Angle of Approach	degrees	19°	Х	×	×	2
Major Dimensions & Vehicle Weights	Angle of Departure	degrees	17°	×	×	×	
Σ		Front kg (lb)	562 (1240)	590 (1300)	565 (1245)	612 (1350)	
	Curb Weight	Rear kg (lb)	365 (805)	358 (790)	374 (825)	×	
		Total kg (lb)	927 (2045)	948 (2090)	940 (2070)	986 (2175)	
	Gross Vehicle Weight	Front kg (lb)		_	_	_	2
	Rating	Rear kg (lb)	-	-	-		
		Total kg (lb)	1360 (3000)	1380 (3045)	1377 (3035)	1424 (3140)	$\square$
	Fuel Tank Capacity	ℓ (US.gal., Imp.gal.)	45 (11.9, 9.9)	×	×	×	$\square$
-	Luggage Compartment		0.263 (9.3)	X (100)	×	×	
	Max. Speed	km/h (mph)	180 (112)	170 (106)	180 (112)	170 (106)	3
	Max. Cruising Speed	km/h (mph)	150 (93)	140 (87)	150 (93)	140 (87)	_
	Acceleration	0 to 100 km/h sec.	_	_	—	_	_
Performance		0 to 400 m sec.	-		-	-	_
rma		1st Gear km/h (mph)	46 (28)	55 (34)	46 (28)	53 (33)	
erfo	Max. Permissible	2nd Gear km/h (mph)	85 (53)	100 (62)	85 (53)	96 (60)	3
Ā	Speed	3rd Gear km/h (mph)	132 (82)	_	132 (82)	165 (103)	_
		4th Gear km/h (mph)	10.2 (22.5)		—		_
	Turning Diameter (Outside Front)	Wall to Wall m (ft.)	10.2 (33.5)	×	×	×	_
		Curb to Curb m (ft.)	10.0 (32.8) 5E-FE	× ×	×	×	┛.
	Engine Type Valve Mechanism		16-Valve, DOHC	× ×	×		4
	Bore x Stroke	mm (in.)	74.0 x 87.0 (2.91 x 3.43)	× ×	×	×	_
	Displacement	cm <sup>3</sup> (cu.in.)	1497 (91.3)	× ×	×	× ×	_
Engine	Compression Ratio	chi (cu.iii.)	9.4 : 1	× ×	×	× ×	_
Eng	Carburetor Type		SFI	×	×	×	4
	Research Octane No.	RON	91	×	×	×	
		) kW/rpm (HP@rpm)	69@5400 (93@5400)	×	×	×	
	1 (	() N·m/rpm (lb-ft@rpm)	136@4400 (100@4400)	×	×	×	-
cal	-		12-40, 12-32* <sup>1</sup> , 12-48* <sup>2</sup>	12-40, 48*2	12-40, 32* <sup>1</sup> , 48* <sup>2</sup>	12-40, 48*2	$\neg$
ine	Generator Output	Watts	720, 840*1	840	720, 840*1	840	5
Eng	Generator Output Starter Output	kW	0.8, 1.0*2	×	×	×	$-1^{\prime}$
	Clutch Type		Dry, Single Plate	_	Dry, Single Plate	_	$\neg$
	Transaxle Type		C151	A132L	C151	A242L	-
		In First	3.545	2.810	3.545	3.643	$\neg$
		In Second	1.904	1.549	1.904	2.008	5
	Transmission Gear	In Third	1.233	1.000	1.233	1.296	٦
	Ratio	In Fourth	0.885	_	0.885	0.892	$\neg$
		In Fifth	0.725	_	0.725		$\neg$
		In Reverse	3.250	2.296	3.250	2.977	-1
	Counter Gear Ratio	1	_	0.945	=		6
	Differential Gear Ratio	(Final)	3.722	×	×	2.821	٦
E.	D 1 7	Front	Ventilated Disc	×	×	×	
Chassis	Brake Type	Rear	L.T. Drum	×	×	×	
ü	Parking Brake Type		Drum	×	×	×	
	Brake Booster Type and	Size in.	Single, 8"	×	×	×	6
	Proportioning Valve typ		Dual-P Valve	×	×	×	
		Front	MacPherson Strut	×	×	×	
	Suspension Type	Rear	Torsion Beam	×	×	×	
	Colline P	Front	STD	×	×	×	
	Stabilizer Bar	Rear	STD	×	×	×	7
		neu					
	Steering Gear Type	Real	Rack and Pinion	×	×	×	
		Į	Rack and Pinion 21.8, 17.5*1	×	×	× ×	-

\* : Unladen Vehicle \*<sup>2</sup>: Set Option with Cold Area Spec.

\*1: Option \*3: With P175/65R14 or P185/60R14 Tire

		2-Door		4-D	oor
			CE		
	EL53L-ADMRKK	EL53L-ADPRKK	EL53L-ADHRKK	EL53L-AEMRKK	EL53L-AEPRKK
	×	×	×	×	×
	×	×	×	×	×
_	×	×	×	×	×
_	×	×	×	×	×
_	×	×	×	×	×
_	×	×	×	×	X
_	×	×	×	×	×
	× ×	×	×	×	× ×
_	×	×	×	×	× ×
	1315 (51.8)	×	×	1316 (51.8)	^ X
	1311 (51.6)	×	×	1300 (51.2)	×
	×	×	×	×	×
	×	×	×	×	×
	×	×	×	×	×
	×	×	×	×	×
-	×	×	×	×	×
_	569 (1255)	617 (1360)	596 (1315)	572 (1260)	619 (1365)
-	367 (810)	×	360 (795)	376 (830)	×
	937 (2065)	984 (2170)	957 (2110)	948 (2090)	995 (2195)
	_	_	_	_	_
	_	_	_	_	_
	1345 (2965)	1395 (3075)	1365 (3010)	1360 (2998)	1405 (3097)
	×	×	×	×	×
	×	Х	×	Х	×
	180 (112)	170 (106)	X	180 (112)	170 (106)
	150 (93)	140 (87)	×	150 (93)	140 (87)
	—	—	—	—	_
	—	—	—	—	_
	46 (28)	53 (33)	55 (34)	46 (28)	53 (33)
	85 (53)	96 (60)	100 (62)	85 (53)	96 (60)
	132 (82)	165 (103)	-	132 (82)	165 (103)
	_	_	-	_	_
	×	×	×	×	×
	×	×	×	×	×
	×	×	×	×	×
	×	×	×	×	×
	×	×	×	×	×
	×	×	×	×	×
	× ×	×	×	×	× ×
	× ×	×	×	×	× ×
	× ×	×	×	×	× ×
	× ×	×	×	×	X
-	12-48	×	×	×	×
	×	×	×	×	×
_	1.0	×	×	×	×
	Dry, Single Plate	_	_	Dry, Single Plate	
	C151	A242L	A132L	C151	A242L
	3.545	3.643	2.810	3.545	3.643
	1.904	2.008	1.549	1.904	2.008
	1.233	1.296	1.000	1.233	1.296
	0.885	0.892	_	0.885	0.892
	0.725	_	_	0.725	_
	3.250	2.977	2.296	3.250	2.977
	_	_	0.945	_	_
	3.722	2.821	3.722	×	2.821
	×	×	×	×	×
	×	×	×	×	×
	×	×	×	×	×
	×	×	×	×	×
	×	×	×	×	×
	×	×	×	×	×
_	×	×	Х	×	Х
	OPT*3	×	×	×	×
	STD	×	×	×	×
Ĩ	×	×	×	×	×
_		×	×	×	×

## **PASEO**

		Are	a U.S.A			nada
	Body Ty	-		2-Door	Coupe	
	Vehicle G				-	-
	Model Co		EL54L-DCMSKA	EL54L-DCPSKA	EL54L-DCMSKK	EL54L-DCPSKK
	0 11	Length mm (in		×	×	×
	Overall	Width mm (in Height* mm (in	, , ,	× ×	×	×
	Wheel Base	mm (in		× ×	×	×
	wheel base	Front mm (in		× ×	×	×
	Tread	Rear mm (in		× ×	×	×
, i		Front mm (in		× ×	×	×
	Effective Head Room	Rear mm (in		× ×	×	×
ghts		Front mm (in		× ×	×	×
Vei	Effective Leg Room	Rear mm (in				
e l				×	×	×
Major Dimensions & Vehicle Weights	Shoulder Room			×	×	×
8				×	×	×
suo	Overhang	Front mm (in		×	×	×
DSIC	-	Rear mm (in		×	×	×
me	Min. Running Ground C			×	×	×
ē l	Angle of Approach	degres		×	×	×
lajo	Angle of Departure	degres		×	×	×
Σ	1	Front kg (lt		628 (1385)	587 (1295)	633 (1395)
	Curb Weight	Rear kg (lt	) 352 (775)	×	354 (780)	×
		Total kg (lt	) 935 (2060)	980 (2160)	941 (2075)	987 (2175)
1	Gross Vahiala Waialt	Front kg (lt		—	—	_
ſ	Gross Vehicle Weight Rating	Rear kg (lt		_	_	_
		Total kg (lt		1331 (2935)	1281 (2825)	1331 (2935)
	Fuel Tank Capacity	l (US.gal., Imp.gal		×	×	×
	Luggage Compartment (		,	×	×	×
_	Max. Speed	km/h (mp	/	175 (109)	180 (112)	175 (109)
	Max. Cruising Speed	km/h (mp		140 (87)	145 (90)	140 (87)
		0 to 100 km/h see		12.0	11.0	12.0
0	Acceleration			18.6	17.8	18.6
anc					42 (26)	53 (33)
	1	1st Gear km/h (mp		53 (33)		
Performance	Max. Permissible	2nd Gear km/h (mp		97 (61)	80 (50)	97 (61)
4	1	3rd Gear km/h (mp		_	117 (73)	
1		4th Gear km/h (mp		_	160 (99)	
1	Turning Diameter	Wall to Wall m (ft		×	×	×
	(Outside Front)	Curb to Curb m (ft		×	×	×
	Engine Type		5E-FE	×	×	×
1	Valve Mechanism		16-Valve, DOHC	×	×	×
	Bore x Stroke	mm (in		×	×	×
<u>е</u>	Displacement	cm3 (cu.in		×	×	×
Engine	Compression Ratio		9.4 : 1	×	×	×
ŭ,	Carburetor Type		SFI	×	×	×
	Research Octane No.	RO	N 91	×	×	×
	Max. Output (SAE-NET	) kW/rpm (HP@rpr	n) 69/5400 (93@5400)	×	×	×
	Max. Torque (SAE-NET			×	×	×
3al	Battery Capacity (5HR)			×	12-48	×
Electric	Generator Output	Wat		840	X	×
ШĞ	Starter Output	kV		×	1.0	×
	Clutch Type		Dry, Single		Dry, Single	_
	Transaxle Type	-	C150	A244E	C150	A244E
1	танзалю туре	In First	3.545	4.005	3.545	4.005
	1	In Second	1.904	2.208	1.904	2.208
		in second		1.425		1.425
		In Thin!		14/2	1.310	
	Transmission Gear	In Third In Fourth	1.310		0.040	
	Transmission Gear Ratio	In Fourth	0.969	0.981	0.969	0.981
		In Fourth In Fifth	0.969 0.815	0.981	0.815	_
	Ratio	In Fourth	0.969 0.815 3.250	0.981 — 3.272	0.815 3.250	3.272
	Ratio Counter Gear Ratio	In Fourth In Fifth In Reverse	0.969 0.815 3.250 —	0.981 — 3.272 —	0.815 3.250	3.272
	Ratio	In Fourth In Fifth In Reverse Final)	0.969 0.815 3.250 	0.981 	0.815 3.250 — 3.941	
assis	Ratio Counter Gear Ratio Differential Gear Ratio (	In Fourth In Fifth In Reverse Final) Front	0.969 0.815 3.250  3.941 Ventilated Disc	0.981 	0.815 3.250  3.941 ×	
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio ( Brake Type	In Fourth In Fifth In Reverse Final)	0.969 0.815 3.250 	0.981 	0.815 3.250 — 3.941	
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio (	In Fourth In Fifth In Reverse Final) Front	0.969 0.815 3.250  3.941 Ventilated Disc	0.981 	0.815 3.250  3.941 ×	
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio ( Brake Type	In Fourth In Fifth In Reverse Final) Front Rear	0.969 0.815 3.250  3.941 Ventilated Disc L.T. Drum Drum	0.981 	0.815 3.250  3.941 × ×	
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio ( Brake Type Parking Brake Type	In Fourth In Fifth In Reverse Final) Front Rear Size in	0.969 0.815 3.250  3.941 Ventilated Disc L.T. Drum Drum	0.981 	0.815 3.250  3.941 × × × ×	
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio ( Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ	In Fourth In Fifth In Reverse Final) Front Rear Size in	0.969 0.815 3.250  3.941 Ventilated Disc L.T. Drum Drum . Single, 8"	0.981 	0.815 3.250  3.941 × × × × ×	
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio ( Brake Type Parking Brake Type Brake Booster Type and	In Fourth In Fifth In Reverse Final) Front Rear Size in e	0.969 0.815 3.250 	0.981 	0.815 3.250  3.941 × × × × × × ×	
Cnassis	Ratio Counter Gear Ratio Differential Gear Ratio ( Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ Suspension Type	In Fourth In Fifth In Reverse Final) Front Rear Size in e Front	0.969 0.815 3.250 	0.981 	0.815 3.250 	
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio ( Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ	In Fourth In Fifth In Reverse Final) Front Rear Size in e Front Rear Front Rear Front Front	0.969           0.815           3.250              3.941           Ventilated Disc           L.T. Drum           Drum           J. Single, 8"           Dual P-Valve           MacPherson Strut           Torsion Beam	0.981 	0.815 3.250  3.941 × × × × × × × × × × × × ×	
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio ( Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ Suspension Type Stabilizer Bar	In Fourth In Fifth In Reverse Final) Front Rear Size in e Front Rear	0.969 0.815 3.250  3.941 Ventilated Disc L.T. Drum Drum b. Single, 8" Dual P-Valve MacPherson Strut Torsion Beam STD STD	0.981 	0.815 3.250 	
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio ( Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ Suspension Type	In Fourth In Fifth In Reverse Final) Front Rear Size in e Front Rear Front Rear Front Rear Front Rear	0.969           0.815           3.250	0.981 	0.815 3.250  3.941 × × × × × × × × × × × × ×	

\* : Unladen Vehicle \*<sup>1</sup>: Option

- MEMO -

	Body Type		U.S.A. 4-Door Sedan				
	Vehicle G	-	4-Door Sedan VE CE				
	Model Co		ZZE110L-DEMRKA	ZZE110L-DEHRKA	ZZE110L-DEMDKA	ZZE110L-DEPDKA	
		Length mm (in.)	4420 (174.0)	×	×	×	
	Overall	Width mm (in.)	1695 (66.7)	×	×	×	
		Height* mm (in.)	1385 (54.5)	×	×	×	
	Wheel Base	mm (in.)	2465 (97.0)	×	×	×	
	Tread	Front mm (in.)	1460 (57.5)	×	×	×	
	ITeau	Rear mm (in.)	1450 (57.1)	×	×	×	
	Effective Head Room	Front mm (in.)	998 (39.2)	×	×	×	
hts		Rear mm (in.)	937 (36.9)	×	×	×	
Major Dimensions & Vehicle Weights	Effective Leg Room	Front mm (in.)	1079 (42.5)	×	×	×	
lev	0	Rear mm (in.)	810 (31.9)	×	×	×	
'ehic	Shoulder Room	Front mm (in.) Rear mm (in.)	1341 (52.8)	×	×	×	
~ ~		Front mm (in.)	1326 (52.2) 890 (35.0)	× ×	×	×	
ons	Overhang	Rear mm (in.)	1065 (41.9)	× ×	×	×	
ensi	Min. Running Ground C	. ,	120 (4.7)	×	×	×	
ji	Angle of Approach	degrees	16°	×	×	×	
jor I	Angle of Departure	degrees	15°	×	×	×	
Ma		Front kg (lb)	650 (1433)	675 (1488)	650 (1433)	685 (1510)	
	Curb Weight	Rear kg (lb)	445 (981)	440 (970)	450 (992)	×	
	<del>-</del>	Total kg (lb)	1095 (2414)	1115 (2458)	1100 (2425)	1135 (2502)	
		Front kg (lb)	_		—	_	
	Gross Vehicle Weight	Rear kg (lb)	_	_	_		
	-	Total kg (lb)	1595 (3516)	×	×	×	
	Fuel Tank Capacity	ℓ (US.gal., Imp.gal)	50 (13.2, 11.0)	×	×	×	
	Luggage Compartment		0.343 (12.1)	×	×	×	
	Max. Speed	km/h (mph)	180 (111)	×	×	×	
	Max. Cruising Speed	km/h (mph)	165 (102)	×	×	×	
	Acceleration	0 to 100 km/h sec.	—	—	—	_	
ce	Acceleration	0 to 400 m sec.	17.0	18.4	17.0	17.8	
Performance	Max. Permissible Speed	1st Gear km/h (mph)	54 (34)	70 (43)	54 (34)	65 (40)	
rfor		2nd Gear km/h (mph)	91 (57)	126 (78)	91 (57)	118 (73)	
Pe		3rd Gear km/h (mph)	132 (82)	180 (112)	132 (82)	180 (112)	
		4th Gear km/h (mph)	180 (112)		180 (112)	_	
	Turning Diameter	Wall to Wall m (ft.)	10.4 (34.1)	×	×	×	
	(Outside Front)	Curb to Curb m (ft.)	9.8 (32,2)	×	×	×	
	Engine Type		1ZZ-FE	×	×	×	
	Valve Mechanism		16-Valve DOHC	×	×	×	
	Bore x Stroke	mm (in.)	79.0 x 91.5 (3.11 x 3.60)	×	×	×	
ine	Displacement Compression Ratio	cm <sup>3</sup> (cu.in.)	1794 (109.5) 10.0 : 1	×	×	×	
Engine	Compression Ratio		10.0 : 1 SFI	× ×	×	×	
	Research Octane No.	RON	91	× ×	×	×	
	Max. Output (SAE-NET		91 89/5600 (120@5600)	× ×	×	×	
	Max. Output (SAE-NET Max. Torque (SAE-NET		165/4400 (122@4400)	× ×	×	×	
al	Battery Capacity (5HR)		10374400 (122@4400) 12 - 48	× ×	×	×	
Electrica	Generator Output	Watts	960	× ×	×	×	
Elec	Starter Output	kW	1.2, 1.4*1	× ×	×	×	
	Clutch Type		Dry, Single	_	Dry, Signle		
	Transaxle Type		C59	A131L	C59	A245E	
		In First	3.166	2.810	3.166	3.643	
		In Second	1.904	1.549	1.904	2.008	
	Transmission Gear	In Third	1.310	1.000	1.310	1.296	
	Ratio	In Fourth	0.885	_	0.885	0.892	
		In Fifth	0.725	—	0.725	—	
		In Reverse	3.250	2.296	3.250	2.977	
	Counter Gear Ratio		—	0.945	—	_	
	Differential Gear Ratio (	Final)	3.722	3.421	3.722	2.655	
Chassis	Brake Type	Front	Ventilated Disc	×	×	×	
Chέ		Rear	Leading-Trailing Drum	×	×	×	
	Parking Brake Type		Drum	×	×	×	
	Brake Booster Type and		Single, 9"	×	×	×	
	Proportioning Valve Typ	be	Dual-P Valve	×	×	×	
	Suspension Type	Front	MacPherson Strut	×	×	×	
	* · · · · · ·	Rear	MacPherson Strut	×	×	×	
		Front	STD	×	×	×	
	Stabilizer Bar						
		Rear	STD	×	×	×	
	Stabilizer Bar Steering Gear Type Steering Gear Ratio (Ov	Rear	STD Rack and Pinion 18.1	× × ×	× × ×	× × ×	

\*: Unladen Vehicle \*<sup>1</sup>: Option

	U.:	S.A.	4.5			
	LE		4-Doo	CE.		
	ZZE110L-DEMNKA	ZZE110L-DEPNKA	ZZE110L-DEMRKK	VE ZZE110L-DEHRKK	ZZE110L-DEPRKK	CE ZZE110L-DEMDKK
	×	X	×	×	×	×
	×	×	×	×	×	×
_	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
_	×	×	×	×	×	×
	× ×	×	× ×	×	×	×
	×	×	×	×	×	×
	×	X	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	660 (1455)	690 (1521)	650 (1433)	675 (1488)	685 (1510)	650 (1433)
_	455 (1003)	×	445 (981)	440 (970)	×	450 (992)
	1115 (2458)	1145 (2524)	1095 (2414)	1115 (2414)	1125 (2480)	1110 (2425)
		—	—	_	×	×
		-	-		×	× ×
	× ×	×	× ×	×	×	×
	× ×	×	× ×	×	× ×	×
	× ×	×	×	×	×	×
	×	×	×	×	×	×
	_	_		_	_	_
	17.0	17.8	17.0	18.4	17.8	17.0
	54 (34)	65 (40)	54 (34)	70 (43)	65 (40)	54 (34)
	91 (57)	118 (73)	91 (57)	126 (78)	118 (73)	91 (57)
	132 (82)	180 (112)	132 (82)	180 (112)	180 (112)	132 (82)
	180 (112)	_	180 (112)	_	_	180 (112)
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	× ×	×	× ×	×	×	× ×
	× ×	×	× ×	×	×	× ×
	× ×	×	×	×	×	×
	×	×	×	×	×	×
	×	X	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
_	Dry, Single	_	Dry, Single	_	_	Dry, Single
	C59	A245E	C59	A131L	A245E	C59
_	3.166	3.643	3.166	2.810	3.643	3.166
	1.904	2.008	1.904	1.549	2.008	1.904
	1.310 0.885	1.296	1.310	1.000	1.296	1.310 0.885
	0.885	0.892	0.885		0.892	0.885
	3.250	2.977	3.250	2.296	2.977	3.250
	5.250		5.250	0.945		5.230
	3.722	2.655	3.722	3.421	2.655	3.722
	×	×	× ×	×	×	×
_	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×

Item		Area	Cana	
	Body T Vehicle G		4-Door CE	LE
	Model C		ZZE110L-DEPDKK	ZZE110L-DEPNKK
		Length mm (in.)	4420 (174.0)	×
	Overall	Width mm (in.)	1695 (66.7)	×
		Height* mm (in.)	1385 (54.5)	×
	Wheel Base	mm (in.)	2465 (97.0)	Х
	Tread	Front mm (in.)	1460 (57.5)	×
	Includ	Rear mm (in.)	1450 (57.1)	×
	Effective Head Room	Front mm (in.)	998 (39.3)	×
ghts		Rear mm (in.)	937 (36.9)	X
Veig	Effective Leg Room	Front mm (in.) Rear mm (in.)	1079 (42.5)	×
cle		Front mm (in.)	810 (31.9) 1341 (52.8)	× ×
Major Dimensions & Vehicle Weights	Shoulder Room	Rear mm (in.)	1326 (52.2)	×
ŝ		Front mm (in.)	890 (35.0)	×
ions	Overhang	Rear mm (in.)	1065 (41.9)	×
suar	Min. Running Ground G	Clearance mm (in.)	120 (4.7)	Х
Din	Angle of Approach	degrees	16°	×
ajor	Angle of Departure	degrees	15°	Х
Σ		Front kg (lb)	685 (1510)	690 (1521)
	Curb Weight	Rear kg (lb)	450 (992)	455 (1003)
		Total kg (lb)	1135 (2502)	1145 (2524)
		Front kg (lb)	_	_
	Gross Vehicle Weight	Rear kg (lb)	1505 (051.0	
	R IM I C	Total kg (lb)	1595 (3516)	X
	Fuel Tank Capacity	l (US.gal., Imp.gal) Capacity m <sup>3</sup> (cu.ft.)	50 (13.2, 11.0)	×
	Luggage Compartment Max. Speed	Capacity m <sup>3</sup> (cu.ft.) km/h (mph)	0.343 (12.1) 180 (111)	× ×
	Max. Cruising Speed	km/h (mph)	165 (102)	×
		0  to  100  km/h sec.		_
e	Acceleration	0 to 400 m sec.	17.8	_
Janc		1st Gear km/h (mph)	65 (40)	×
Performance	Max. Permissible	2nd Gear km/h (mph)	118 (73)	X
Per	Speed	3rd Gear km/h (mph)	180 (112)	_
		4th Gear km/h (mph)	_	_
	Turning Diameter	Wall to Wall m (ft.)	10.4 (34.1)	×
	(Outside Front)	Curb to Curb m (ft.)	9.8 (32.2)	×
	Engine Type		1ZZ-FE	×
	Valve Mechanism		16-Valve, DOHC	×
	Bore x Stroke	mm (in.)	79.0 x 91.5 (3.11 x 3.60)	×
ine	Displacement	cm <sup>3</sup> (cu.in.)	1794 (109.5)	×
Engine	Compression Ratio		10.0 : 1 SFI	× ×
	Carburetor Type Research Octane No.	RON	91	× ×
		Γ) kW/rpm (HP@rpm)	89/5600 (120@5600)	×
	· ·	T) N·m / rpm (lb-ft@rpm)	165/4400 (122@4400)	×
cal	Battery Capacity (5HR)		12-48	×
Electric	Generator Output	Watts	960	×
ΞĒ	Starter Output	kW	1.4	×
	Clutch Type		_	_
	Transaxle Type		A245E	×
		In First	3.643	×
		In Second	2.008	Х
	Transmission Gear	In Third	1.296	×
	Ratio	In Fourth	0.892	×
		In Fifth		<u> </u>
	Counter Case Dette	In Reverse	2.977	×
	Counter Gear Ratio Differential Gear Ratio	(Final)	2.655	 ×
sis		Front	Ventilated Disc	× ×
Chassis	Brake Type	Rear	Leading-Trailing Drum	× ×
C	Parking Brake Type		Drum	×
	Brake Booster Type and	l Size in.	Single, 9"	×
	Proportioning Valve Ty		Dual-P Valve	×
		Front	MacPherson Strut	×
	Suspension Type	Rear	MacPherson Strut	×
	Stabilizar Bar	Front	STD	×
	Stabilizer Bar	Rear	STD	×
	Steering Gear Type		Rac and Pinion	×
	Steering Gear Ratio (O	verall)	18.1	×
			Integral Type	

\*: Unladen Vehicle

- MEMO -

## ► CELICA

Item Area		U.S.		Can	ada	
	Body Ty	-		Lift		
	Vehicle G		ST		G	
	Model C		ST204L-BLMSKA 4425 (174.2)	ST204L-BLPSKA	ST204L-BLMGKK	ST204L-BLPGKK
	Overall	Length mm (in.) Width mm (in.)	1750 (68.9)	× ×	×	× ×
	Overall	Height* mm (in.)	1305 (51.4)	× ×	×	× ×
	Wheel Base	mm (in.)	2540 (100.0)	×	×	×
	Wheel Base	Front mm (in.)	1515 (59.6)	×	×	×
	Tread	Rear mm (in.)	1495 (58.9)	×	×	×
		Front mm (in.)	974 (38.4), 928 (36.6)*1	×	×	×
s	Effective Head Room	Rear mm (in.)	843 (33.2)	×	X	×
Vehicle Weights		Front mm (in.)	1122 (44.2)	×	X	×
	Effective Leg Room	Rear mm (in.)	681 (26.8)	×	X	×
		Front mm (in.)	1333 (52.5)	×	X	×
Veh	Shoulder Room	Rear mm (in.)	1268 (49.9)	X	X	×
Major Dimensions &		Front mm (in.)	990 (39.0)	×	X	×
IONS	Overhang	Rear mm (in.)	895 (35.2)	×	X	×
ens	Min. Running Ground C		130 (5.1)	×	X	×
Ē	Angle of Approach	degress	14.5°	×	×	×
Jot	Angle of Departure	degress	18°	×	×	×
Ma		Front kg (lb)	728 (1605)	755 (1665)	728 (1605)	755 (1665)
	Curb Weight	Rear kg (lb)	447 (985)	×	×	×
		Total kg (lb)	1176 (2590)	1203 (2650)	1176 (2590)	1203 (2650)
		Front kg (lb)		\ //		
	Gross Vehicle Weight	Rear kg (lb)				
		Total kg (lb)	1585 (3495)	×	×	×
	Fuel Tank Capacity	ℓ (US.gal., Imp.gal.)	60 (15.9, 13.2)	×	×	×
	Luggage Compartment			_	~ _	_
	Max. Speed	km/h (mph)	200 (124)	195 (121)	200 (124)	195 (121)
	Max. Cruising Speed	km/h (mph)	185 (115)	180 (112)	185 (115)	180 (112)
		0  to  60  km/h sec.	8.7	9.7	8.7	9.7
9	Acceleration	0 to 400 m sec.	16.5	17.2	16.5	17.2
allc		1st Gear km/h (mph)	51 (32)	59 (37)	51 (32)	59 (37)
renormance	Max. Permissible	2nd Gear km/h (mph)	85 (53)	108 (67)	85 (53)	108 (67)
Ler	Speed	3rd Gear km/h (mph)	126 (78)		126 (78)	108 (07)
-		4th Gear $km/h$ (mph)				
	Turning Diameter	Wall to Wall m (ft.)	11.2 (36.7)		 X	
	(Outside Front)	Curb to Curb m (ft.)	10.4 (3.41)	× ×	×	× ×
	Engine Type	carb to carb in (it.)	5S-FE	×	×	×
	Valve Mechanism		16-Valve, DOHC	× ×	×	× ×
	Bore x Stroke mm (in.)		87.0 x 91.0 (3.43 x 3.58)	×	×	×
	Displacement	cm <sup>3</sup> (cu.in.)	2164 (132.0)	×	×	×
Engine	Compression Ratio	(ou)	9.5 : 1	×	×	×
Ē	Fuel System		SFI	×	×	×
	Research Octane No.	RON	96	×	×	×
	Max. Output (SAE-NET		97/5400 (130/5400)	× ×	×	× ×
	A .	$\frac{1}{\Gamma} \frac{1}{N \cdot m / rpm (lb-ft / rpm)}$	197/4400 (145/4400)	× ×	×	× ×
cal	· ·		12-52	× ×	×	× ×
trici	Generator Output	Voltage & Amp. nr. Watts	840	× 960	× 840	X 
Electric	Starter Output	kW	1.4	980 ×	840 ×	980 ×
H	Clutch Type	K W	1.4 Dry, Single Plate	X	× Dry, Single Plate	X
	Transaxle Type		S54		S54	
	тапзале туре	In First	3.285	2.810	3.285	2.810
		In Second	1.960	1.549	1.960	1.549
	m · · · -	In Third	1.322	1.000	1.322	1.000
	Transmission Gear Ratio	In Fourth	1.028	0.706	1.028	0.706
	NdUU	In Fourth	0.820		0.820	0.700
		In Fifth In Reverse	3.153	2.296	3.153	2.296
	Counter Gear Ratio		5.135	0.945	-	0.945
	Differential Gear Ratio	(Final)	4.176	3.950	4.176	3.950
SIS		Front	Ventilated Disc	×	4.170 ×	3.950 ×
Chassis	Brake Type	Rear	Solid Disc	× ×	×	× ×
C)	Parking Brake Type	ica	Duo Servo	× ×	×	× ×
	Brake Booster Type and	Size	Tandem, 7" + 8"	× ×		
	Proportioning Valve Type		Dual-P Valve	× ×	×	× ×
	rioporuoning varve Typ		MacPherson Strut	× ×	×	× ×
	Suspension Type	Front Rear	MacPherson Strut		×	× ×
				×		
	Stabilizer Bar	Front	STD STD	×	×	×
	Steering Corr. T	Rear		×	×	×
	Steering Gear Type		Rack & Pinion	×	×	×
	Steering Gear Ratio (Ov	/erail)	17.2	×	×	×
	Power Steering Type		Integral Type	×	×	×

\* : Unladed Vehicle \*1: With Sun Roof

- **MEMO** -

## ► CAMRY

tem		Area			J.S.A.	
	Body Ty	-		4-Do	oor Sedan	
	Vehicle G		CE	EVU201 CEDDIA	LE SVU201_A(C)EDNIKA	XLE
	Model Co		SXV20L-CEMDKA 4785 (188.4)	SXV20L-CEPDKA	SXV20L-A(C)EPNKA ×	SXV20L-A(C)EPGKA
	Overall	Length mm (in.) Width mm (in.)	1780 (70.1)	× ×	×	× ×
	Overall	Height* mm (in.)	1415 (55.7)	× ×	×	×
	Wheel Base	mm (in.)	2670 (105.1)	× ×	×	×
	Wheel Buse	Front mm (in.)	1545 (60.8)	× ×	×	× ×
	Tread	Rear mm (in.)	1520 (59.8)	× ×	×	× ×
		Front mm (in.)	980 (38.6), 950 (37.4)*1	×	×	×
~	Effective Head Room	Rear mm (in.)	940 (37.0), 914 (36.0)*1	×	×	×
gut		Front mm (in.)	1102 (43.4)	×	×	×
NC:	Effective Leg Room	Rear mm (in.)	901 (35.5)	×	×	×
venicle weights		Front mm (in.)	1427 (56.2)	×	X	×
VeIn	Shoulder Room	Rear mm (in.)	1425 (56.1)	×	X	×
8		Front mm (in.)	970 (38.2)	×	X	×
	Overhang	Rear mm (in.)	1140 (44.9)	×	×	×
ensi	Min. Running Ground C	. ,	130 (5.1)	×	X	×
	Angle of Approach	degrees	16°	×	×	× ×
OLL	Angle of Departure	degrees	16°	× ×	×	×
Major Dimensions &		Front kg (lb)	810 (1786)	835 (1841)	865 (1907)* <sup>2</sup> , 870 (1918)* <sup>3</sup>	×
	Curb Weight	Rear kg (lb)	550 (1213)	545 (1202)	535 (1179)* <sup>2</sup> , 545 (1202)* <sup>3</sup>	540 (1191)* <sup>2</sup> , 550 (1213)* <sup>3</sup>
	Curb mergilt	Total kg (lb)	1360 (2999)	1380 (3043)	1400 (3086)* <sup>2</sup> , 1415 (3120)* <sup>3</sup>	1405 (3098)* <sup>2</sup> , 1420 (3131)* <sup>3</sup>
		Front kg (lb)	995 (2195)	×	×	×
	Gross Vehicle Weight		900 (1985)	× ×	×	× ×
	Gross venicie weight		1895 (4180)	× ×	×	× ×
	Eval Taals Conselies		70 (18.5, 15.4)			
	Fuel Tank Capacity	l (US.gal., Imp.gal)	0.399 (14.1)	×	×	×
_	Luggage Compartment (	Capacity m <sup>3</sup> (cu.ft.) km/h (mph)		×	×	×
	Max. Speed		180 (112)	×	×	
	Max. Cruising Speed	km/h (mph) 0 to 100 km/h sec.	—	—		
	Acceleration			_	-	_
		0 to 400 m sec.	52 (22)		—	—
		1st Gear km/h (mph)	52 (32)	69 (43)	×	×
reriormance	Max. Permissible	2nd Gear km/h (mph)	93 (58)	125 (78)	×	×
ц,	Speed	3rd Gear km/h (mph)	147 (91)	_	_	_
		4th Gear km/h (mph)	-	_	_	_
	Turning Diameter	Wall to Wall m (ft.)	115 (37.7)	×	X	×
_	(Outside Front)	Curb to Curb m (ft.)	11.0 (36.1)	×	×	×
	Engine Type		5S-FE	×	×	×
	Valve Mechanism		16-Valve, DOHC	×	×	×
	Bore x Stroke mm (in.)		87.0 x 91.0 (3.43 x 3.58)	×	×	×
е	Displacement cm <sup>3</sup> (cu.in.)		2164 (132.0)	×	×	×
Engine	Compression Ratio		9.5 : 1	×	×	×
-	Carburetor Type		SFI	×	×	×
	Research Octane No.	RON	91	×	×	×
	Max. Output (SAE-NET) kW/rpm (HP@rpm)			×	×	×
_	A .	ſ) N·m/rpm (lb-ft@rpm)		×	×	×
ical	Battery Capacity (5HR)	Voltage & Amp. hr.	12 - 55, 12 - 48*5	×	×	×
Electric	Generator Output	Watts	960	×	×	×
Ē	Starter Output	kW	1.4	×	×	×
	Clutch Type		Dry, Single Plate	-	-	_
	Transaxle Type		851	A140E	×	×
		In First	3.538	2.810	×	×
		In Second	1.960	1.549	×	×
	Transmission Gear	In Third	1.250	1.000	×	×
i i	Ratio	In Fourth	0.945	0.706	×	×
		In Fifth	0.731	_	_	_
			3.153	2.296	×	×
		In Reverse				
	Counter Gear Ratio	In Reverse	-	0.945	×	×
	Counter Gear Ratio Differential Gear Ratio (	I		0.945 ×	×	× ×
SSIS	Differential Gear Ratio (	I	_			
Chassis		(Final)	3.944	×	×	×
Chassis	Differential Gear Ratio (	(Final) Front	3.944 Ventilated Disc	× ×	×	× ×
Chassis	Differential Gear Ratio ( Brake Type Parking Brake Type	(Final) Front Rear		× × ×	× × ×	× × ×
Chassis	Differential Gear Ratio ( Brake Type Parking Brake Type Brake Booster Type and	(Final) Front Rear Size in.		× × × × ×	× × × ×	× × × ×
Chassis	Differential Gear Ratio ( Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ	Final) Front Rear Size in.		× × × × × ×	×           ×           ×           Tandem 8.5" + 8.5"*2, 8" + 9"*3	× × × × ×
Chassis	Differential Gear Ratio ( Brake Type Parking Brake Type Brake Booster Type and	(Final) Front Rear Size in.		x x x x x x x x	×           ×           ×           Tandem 8.5" + 8.5"*2, 8" + 9"*3           ×           ×           ×           ×           ×           ×           ×           ×           ×	× × × × × × × ×
Chassis	Differential Gear Ratio ( Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ Suspension Type	Final) Front Rear Size in. se Front Rear		x x x x x x x x x x	×           ×           ×           Tandem 8.5" + 8.5"*2, 8" + 9"*3           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×	× × × × × × × × ×
Chassis	Differential Gear Ratio ( Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ	Final) Front Rear Size in. se Front Rear Front		× × × × × × × × × × × × × × × × × × ×	×           ×           Tandem 8.5" + 8.5"*2, 8" + 9"*3           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×	× × × × × × × × ×
Chassis	Differential Gear Ratio ( Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ Suspension Type Stabilizer Bar	Final) Front Rear Size in. se Front Rear		x x x x x x x x x x x x x x x x	×           ×           Tandem 8.5" + 8.5"*2, 8" + 9"*3           ×	× × × × × × × × × ×
Chassis	Differential Gear Ratio ( Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ Suspension Type	Final) Front Rear Size in. be Front Rear Front Rear Rear Rear		× × × × × × × × × × × × × × × × × × ×	×           ×           Tandem 8.5" + 8.5"*2, 8" + 9"*3           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×           ×	× × × × × × × × ×

\*: Unladed Vehicle \*1: With Moor Roof \*2: Produced by TMC

\*<sup>3</sup>: Produced by TMMK \*<sup>4</sup>: California Specification Model \*<sup>5</sup>: Without Cold Area Specification Model

		U.S.A.	4 Dece	4-Door Sedan				
	CE.	IF			IF			
	CE	LE MCV20L ACCEPNIKA	XLE	C		LE SYN201 A EDNIKK		
	MCV20L-CEMNKA	MCV20L-A(C)EPNKA	MCV20L-A(C)EPGKA	SXV20L-AEMDKK	SXV20L-AEPDKK	SXV20L-AEPNKK		
	× ×	×	×	× ×	× ×	×		
	1420 (55.9)	×	× ×	1415 (55.7)	× ×	× ×		
					× ×	×		
	×	×	×	×				
	×	×	×	×	×	×		
	×	×	×	×	×	×		
	×	×	×	×	×	×		
	×	×	×	×	×	×		
	×	×	×	×	×	×		
	×	×	×	×	×	×		
	×	×	×	×	×	×		
	×	×	×	×	×	×		
	×	×	×	×	×	×		
	×	×	×	×	×	×		
	135 (5.3)	×	×	130 (5.1)	×	×		
	×	×	×	×	×	×		
	×	×	×	×	×	×		
	880 (1940)	915 (2017)* <sup>2</sup> , 920 (2028)* <sup>3</sup>	920 (2028)* <sup>2</sup> , 925 (2039)* <sup>3</sup>	805 (1775)	830 (1830)	865 (1907)		
	560 (1234)	540 (1191)* <sup>2</sup> , 550 (1213)* <sup>3</sup>	×	540 (1190)	535 (1179)	535 (1179)		
	1440 (3174)	1455 (3208)*2, 1470 (3241)*3	1460 (3219)*2, 1475 (3252)*3	1345 (2965)	1365 (3009)	1400 (3086)		
	1040 (2290)	×	×	995 (2195)	×	×		
	×	×	×	×	×	×		
	1940 (4275)	×	×	1895 (4180)	×	×		
	×	×	×	×	×	×		
	×	×	× ×	× ×	×	×		
	210 (130	×	×	180 (112)	×	×		
	_	—						
	_	-	-		-	_		
	57 (35)	70 (43)	×	52 (32)	69 (43)	×		
	97 (60)	127 (79)	×	93 (58)	125 (78)	×		
	148 (92)	_	-	147 (91)		-		
	_	_	-	—	_	-		
	11.9 (39.0)	×	×	11.5 (37.7)	×	×		
	11.4 (37.4)	×	×	11.0 (36.1)	×	×		
	1MZ-FE	×	×	5S-FE	×	×		
	24-Valve, DOHC	×	×	16-Valve, DOHC	×	×		
8	37.5 x 83.0 (3.44 x 3.27)	×	Х	87.0 x 91.0 (3.43 x 3.58)	×	×		
	2995 (182.7)	×	×	2164 (132.0)	×	×		
	10.5 : 1	×	×	9.5 : 1	×	×		
	Х	×	×	×	×	×		
	91 or higher	×	×	91	×	×		
	145/5200 (194@5200)	145/5200(194@5200),143/5200(192@5200)*4	×	99/5200 (133@5200)	×	×		
	283/4400 (209@4400)	283/4400(209@4400),281/4400(207@4400)*4	×	199/4400 (147@4400)	×	×		
	×	×	×	12 - 55	×	×		
	×	×	×	×	×	×		
	×	×	×	×	×	×		
	Dry, Single Plate	_	_	Dry, Single Plate	_	_		
	E153	A541E	×	S51	A140E	×		
	3.230	2.810	×	3.538	2.810	×		
	1.913	1.549	×	1.960	1.549	×		
	1.258	1.000	× ×	1.250	1.000	×		
	0.918	0.735	× ×	0.945	0.706	×		
	0.731	0.755	×	0.731	0.700	×		
	3.545	2.296		3.153	2.296			
	3.545		×	3.153		×		
		0.945	×		0.945	×		
	3.933	×	×	3.944	×	×		
	×	×	×	×	×	×		
	Solid Disc	×	×	L.T. Drum	×	×		
	×	×	×	×	×	×		
	Tandem 8" + 9"	Tandem 8.5" + 8.5"*2, 8" + 9"*3	×	Tandem 8" + 9"	×	Tandem 8.5" + 8.5"*2, 8" +		
_	×	×	×	×	×	×		
_	×	×	×	×	×	×		
_	×	×	Х	×	×	×		
	×	×	×	×	×	×		
	×	×	×	×	×	×		
	×	×	×	×	×	×		
	×	×	×	×	×	×		
	~	×	×	× ×	× ×	× ×		

tem		Area	Cana	
	Body T	-	4-Door	
	Vehicle C		CE	XLE
	Model C		MCV20L-AEPDKK 4785 (188.4)	MCV20L-AEPGKK ×
	Overall	Length mm (in.) Width mm (in.)	1780 (70.1)	× ×
	Overall	Height* mm (in.)	1420 (55.9)	×
	Wheel Base	mm (in.)	2670 (105.1)	×
	<b>T</b> 1	Front mm (in.)	1545 (60.8)	×
	Tread	Rear mm (in.)	1520 (59.8)	×
	Effective Head Room	Front mm (in.)	980 (38.6), 950 (37.4)* <sup>1</sup>	×
nts	Encenve field Room	Rear mm (in.)	940 (37.0), 914 (36.0)*1	×
Major Dimensions & Vehicle Weights	Effective Leg Room	Front mm (in.)	1102 (43.4)	×
e e		Rear mm (in.)	901 (35.5)	×
enic	Shoulder Room	Front mm (in.)	1427 (56.2)	×
8		Rearmm (in.)Frontmm (in.)	1425 (56.1)	×
olls	Overhang	Front mm (in.) Rear mm (in.)	970 (38.2) 1140 (44.9)	× ×
ensi	Min. Running Ground	. ,	135 (5.3)	×
	Angle of Approach	degrees	16°	×
5	Angle of Departure degrees		16°	×
M	- 1	Front kg (lb)	860 (1896)	920 (2028)
	Curb Weight	Rear kg (lb)	540 (1190)	540 (1191)
		Total kg (lb)	1400 (3086)	1460 (3219)
		Front kg (lb)	1040 (2290)	×
	Gross Vehicle Weight	Rear kg (lb)	900 (1985)	×
		Total kg (lb)	1940 (4275)	×
	Fuel Tank Capacity	ℓ (US.gal., Imp.gal)	70 (18.5, 15.4)	×
	Luggage Compartment Max. Speed	Capacity m <sup>3</sup> (cu.ft.) km/h (mph)	0.399 (14.1) 210 (130)	× ×
	Max. Cruising Speed	km/h (mph)	210 (150)	× ×
		0  to  100  km/h sec.	_	_
ڊ	Acceleration	0 to 400 m sec.		_
		1st Gear km/h (mph)	70 (43)	X
	Max. Permissible	2nd Gear km/h (mph)	127 (79)	×
D I	Speed	3rd Gear km/h (mph)	_	_
		4th Gear km/h (mph)	—	—
	Turning Diameter	Wall to Wall m (ft.)	11.9 (39.0)	×
	(Outside Front)	Curb to Curb m (ft.)	11.4 (37.4)	×
	Engine Type		1MZ-FE	×
	Valve Mechanism	( )	24-Valve, DOHC	×
	Bore x Stroke Displacement	mm (in.) cm <sup>3</sup> (cu.in.)	87.5 x 83.0 (3.44 x 3.27) 2995 (182.7)	× ×
Eugue	Compression Ratio	em (eu.m.)	10.5 : 1	× ×
Ĩ	Carburetor Type		SFI	×
	Research Octane No.	RON	91 or higher	×
	Max. Output (SAE-NE		145/5200 (194@5200)	×
	-	T) N·m/rpm (lb-ft@rpm)	283/4400 (209@4400)	×
cal	Battery Capacity (5HR)		12 - 55	×
Electric	Generator Output	Watts	960	×
ă	Starter Output	kW	1.4	×
	Clutch Type		_	_
	Transaxle Type		A541E	×
		In First	2.810	×
		In Second	1.549	×
	Transmission Gear Ratio	In Third In Fourth	0.735	×
	nauo	In Fourth	0.755	×
		In Reverse	2.296	 X
	Counter Gear Ratio		×	×
	Differential Gear Ratio	(Final)	3.933	×
2212		Front	Ventilated Disc	×
CIIdabala	Brake Type	Rear	Solid Disc	×
	Parking Brake Type		Drum	×
	Brake Booster Type and	l Size in.	Tandem 8" + 9"	Tandem 8.5" + 8.5"*2, 8" + 9"*3
	Proportioning Valve Ty	pe	Dual-P Valve	×
	Suspension Tune	Front	MacPherson Strut	×
	Suspension Type	Rear	MacPherson Strut	×
	Suspension Type			
	Stabilizer Bar	Front	STD	×
	Stabilizer Bar		STD	×
		Front Rear		

\*: Unladed Vehicle \*1: With Moon Roof \*2: Produced by TMC \*3: Produced by TMMK

- **MEMO** -

## ► AVALON

Item Area Body Type Vehicle Crude			U.S.A. 4-Door Sedan					
	Vehicle G Model C		XL MCX10L-AEPNKA	MCX10L-AESNKA	XI MCX10L-AEPGKA	S MCX10L-AESGKA		
	Model C	Length mm (in.)	4875 (191.9)	X X	MCATOL-AEPGKA ×	MCATOL-AESGKA ×		
	Overall	Width mm (in.)	1790 (70.5)	×	×	×		
		Height* mm (in.)	1440 (56.7)	X	×	×		
	Wheel Base	mm (in.)	2720 (107.1)	×	×	×		
		Front mm (in.)	1550 (61.0)	×	×	×		
	Tread	Rear mm (in.)	1525 (60.0)	×	×	×		
	Effective Head Room	Front mm (in.)	992.7 (39.1)	×	×	×		
ts	Effective Head Room	Rear mm (in.)	959.3 (37.8)	Х	×	×		
eigh		Front mm (in.)	1120.8 (44.1)	Х	×	×		
Major Dimensions & Vehicle Weights	Effective Leg Room	Rear mm (in.)	972.8 (38.3)	—	_	—		
		Front mm (in.)	1466 (57.7)	×	×	×		
	Shoulder Room	Rear mm (in.)	1456 (57.3)	Х	×	×		
IS &	Ormation	Front mm (in.)	985 (38.8)	×	×	×		
sion	Overhang	Rear mm (in.)	1170 (46.1)	×	×	×		
nen	Min. Running Ground C	Clearance mm (in.)	130 (5.1)	Х	×	Х		
D.	Angle of Approach	degrees	17°	×	×	×		
ajor	Angle of Departure	degrees	15°	×	×	×		
Ŵ		Front kg (lb)	955 (2105)	×	×	×		
	Curb Weight	Rear kg (lb)	600 (1325)	×	×	×		
	Ĩ	Total kg (lb)	1555 (3430)	×	×	×		
		Front kg (lb)	1105 (2435)	×	×	×		
	Gross Vehicle Weight	Rear kg (lb)	960 (2115)	×	×	×		
	Rating	Total kg (lb)	2065 (4450)	×	X	×		
	Fuel Tank Capacity	l (US.gal., Imp.gal)	70 (18.5, 15.4)	×	X	×		
	Luggage Compartment		_	_	_	_		
	Max. Speed	km/h (mph)		_	_	_		
	Max. Cruising Speed	km/h (mph)	170 (106)	×	×	×		
		0  to  100  km/h sec.		_		_		
e	Acceleration	0 to 400 m sec.		_				
Performance		1st Gear km/h (mph)	68 (42)	×	×	×		
orm	Mara Damaiasible	2nd Gear km/h (mph)	126 (78)	×	×	×		
Perf	Max. Permissible Speed	3rd Gear km/h (mph)			× _			
-	speed	4th Gear km/h (mph)						
	Turning Diameter	Wall to Wall m (ft.)	12.2 (39.9)	 X	 X	X		
	(Outside Front)	Curb to Curb m (ft.)	11.5 (37.6)	× ×	×	× ×		
	Engine Type		1MZ-FE	× ×	×	× ×		
	Valve Mechanism		24-Valve, DOHC	× ×	×	× ×		
	Bore x Stroke mm (in.)		87.5 x 83.0 (3.44 x 3.27)	× ×	×	× ×		
	Displacement	cm <sup>3</sup> (cu.in.)	2995 (182.7)	× ×	×	× ×		
tine	Compression Ratio	em (cu.iil.)	10.5 : 1	× ×	×	× ×		
Engine	Compression Ratio		SFI	× ×	×	× ×		
		RON	91 or higher	× ×	×	× ×		
	Research Octane No.	C) kW/rpm (HP@rpm)	91 or nigner 149 / 5200(200@5200),148 / 5200(198@5200)*1					
				×	×	×		
		I) N·m/rpm (lb-ft@rpm)		×	×	×		
rical	Battery Capacity (5HR)		12 - 55, 12 - 48*2	×	×	×		
Electric	Generator Output	Watts	960, 1200*1	×	X	×		
цШ		kW	1.4	×	×	×		
	Clutch Type		-	—	—			
	Transmission Type	I P	A541E	×	×	×		
		In First	2.810	×	X	×		
		In Second	1.549	×	X	×		
	Transmission Gear	In Third	1.000	×	×	×		
	Ratio	In Fourth	0.735	×	×	×		
		In Fifth	-	—	-	—		
		In Reverse	2.296	×	X	×		
	Counter Gear Ratio		0.945	×	×	×		
	Differential Gear Ratio		3.625	×	×	×		
	Transfer and Rear Diffe		_	—	_	_		
sis	Rear Differential Gear S	1	_	_	_	-		
Chassis	Brake Type	Front	Ventilated Disc	×	×	×		
C		Rear	Solid Disc	×	×	×		
	Parking Brake Type		Drum	×	×	×		
	Brake Booster Type and		Tandem 8" + 9"	×	×	×		
	Proportioning Valve typ	e	Dual-P Valve	×	×	×		
	Suspension Type	Front	MacPherson Strut	×	×	×		
	Suspension Type	Rear	MacPherson Strut	×	×	×		
	Stabilizer Bar	Front	STD	×	X	×		
	Stabilizer Bar	Rear	STD	×	X	×		
	1		Rack and Pinion	Х	X	×		
	Steering Gear Type							
	Steering Gear Type Steering Gear Ratio (Ov	/erall)	17.4	×	×	×		

\*: Unladen Vehicle \*1: California Specification Model

Γ	Canada						
	4-Door	Sedan					
	XL	XLS					
	MCX10L-AEPNKK	MCX10L-AEPGKK					
5	×	×					
_	×	×					
-	× ×	×					
	×	×					
10	×	×					
	×	×					
	×	×					
	×	×					
	×	—					
15	×	×					
	× ×	×					
	×	×					
	×	×					
20	×	×					
	×	×					
	960 (2115)	×					
	×	×					
-	1560 (3430)	×					
25	× ×	×					
	× ×	×					
	×	×					
	—	—					
30	—	—					
	×	×					
	—	_					
		—					
35	× ×	×					
	<u>^</u>						
	_	_					
	×	×					
	×	×					
40	×	×					
	×	×					
	×	×					
	× ×	×					
45	×	×					
	×	×					
	149/5200 (200@5200)	×					
	290/4400 (214@4400)	×					
	12 - 55	×					
50	960	X					
- H-	×	×					
	 ×	×					
	×	×					
55	×	×					
	×	×					
	×	×					
	—	_					
_	×	×					
60	×	×					
	×	×					
	_						
	×	×					
65	×	×					
	×	×					
	×	×					
$\vdash$	×	×					
70	× ×	×					
70	× ×	×					
	×	×					
	×	×					
	×	×					
75	×	×					

## ► SIENNA

nem	em Body Type		/ Daam	U.S Wagon		Wagon
Vehicle Grade			4-Door	-		Wagon
	Vehicle G Model C		CE	LE or XLE MCL10L-GFSGKA	CE	LE or XLE
	Model C		MCL10L-GFSDKA 4915 (193.5)		MCL10L-PFSDKA ×	MCL10L-PFSGKA
	Overall	Length mm (in.) Width mm (in.)	1865 (73.4)	×	× ×	×
	Overan	Height* mm (in.)	1710 (67.3)	×	×	×
	Wheel Base	mm (in.)	2900 (114.2)	×	×	×
		Front mm (in.)	1565 (61.6)	×	×	×
	Tread	Rear mm (in.)	1610 (63.4)	×	×	×
		Front mm (in.)	1032 (40.6)	×	×	×
	Effective Head Room	Rear mm (in.)	1034 (40.7)	1034 (40.7)*1, 1013 (39.9)*2	1034 (40.7)	1034 (40.7)*1, 1001 (39.4)*2
		Front mm (in.)	1066 (42.0)	X	×	×
Major Dimensions & Vehicle Weights	Effective Leg Room	Rear mm (in.)	926 (36.5)	926 (36.5)*1, 932 (36.7)*2	926 (36.5)	926 (36.5)*1, 932 (36.7)*2
		Front mm (in.)	1535 (60.4)	Х	×	×
è	Shoulder Room	Rear mm (in.)	1574 (62.0)	×	1578 (62.1)	×
ehic		Length mm (in.)	401 (15.8)	×	×	×
> %	Cargo Space	Width mm (in.)	1210 (47.6)	×	×	×
Suc		Height mm (in.)	1044 (41.1)	×	Х	×
nsic	0.1	Front mm (in.)	955 (37.6)	×	×	×
IIIIe	Overhang	Rear mm (in.)	1060 (41.7)	×	×	×
ЧD	Min. Running Ground G	Clearance mm (in.)	150 (5.9)	×	×	×
Majc	Angle of Approach	degrees	17°	×	×	×
4	Angle of Departure	degrees	17°	×	×	×
		Front kg (lb)	1000 (2205)	1025 (2260)	1025 (2260), 1030 (2271)*3	1030 (2271), 1035 (2282)*3
	Curb Weight	Rear kg (lb)	705 (1554)	710 (1565)	735 (1620)	×
		Total kg (lb)	1705 (3759)	1735 (3825)	1760 (3880), 1765 (3891)*3	1765 (3891), 1770 (3902)*3
		Front kg (lb)	—	—	_	
	Gross Vehicle Weight	Rear kg (lb)	_	—	_	_
		Total kg (lb)	2380 (5247)	Х	×	×
	Fuel Tank Capacity	ℓ (US.gal, Imp.gal)	79 (20.9, 17.4)	Х	×	×
	Luggage Compartment	Capacity m <sup>3</sup> (cu.ft.)		_		—
	Max. Speed	km/h (mph)	170 (105)	Х	×	×
	Max. Cruising Speed	km/h (mph)	170 (105)	×	×	×
ce		1st Gear km/h (mph)	64 (40)	×	×	×
Performance	Max. Permissible Speed	2nd Gear km/h (mph)	120 (74)	×	×	×
rfor,		3rd Gear km/h (mph)	—	—	—	—
Pei		4th Gear km/h (mph)	—	_	_	
	Turning Diameter	Wall to Wall m (ft.)	_			_
	(Outside Front)	Curb to Curb m (ft.)	12.2	×	Х	×
	Engine Type		1MZ-FE	×	×	×
	Valve Mechanism		24-Valve DOHC	×	×	×
	Bore x Stroke	mm (in.)	87.5 x 83.0 (3.44 x 3.27)	×	×	×
ne	Displacement	cm <sup>3</sup> (cu.in.)	2995 (182.8)	×	×	×
Engine	Compression Ratio		10.5 : 1	×	×	×
щ	Carburetor Type		SFI	×	×	×
	Research Octane No.	RON	91 or Higher	×	×	×
		Γ) kW/rpm (HP@rpm)		×	×	×
_	-		283 / 4400 (209@4400), 207 / 4400 (281@4400)*	×	×	×
Electrical	Battery Capacity (5HR)		12-52	×	×	×
ecti	Generator Output	Watts	1200	×	×	×
ıΞ	Starter Output	kW	1.4	×	×	×
	Clutch Type		-	—	_	_
	Transaxle Type	L	A540E	×	×	×
		In First	2.810	×	×	×
		In Second	1.549	×	×	×
	Transmission Gear	In Third	1.000	×	×	×
	Ratio	In Fourth	0.734	×	×	×
		In Fifth	_	—		
		In Reverse	2.296	×	×	×
	Counter Gear Ratio		1.027	×	×	×
e.	Differential Gear Ratio	1	3.625	×	×	×
Chassis	Brake Type	Front	Ventilated Disc	×	×	×
ü		Rear	Leading-Trailing Drum	×	×	×
	Parking Brake Type		Drum	×	×	×
	Brake Booster Type and		Tandem, 8" + 9"	×	X	×
	Proportioning Valve Typ		Dual-P Valve	×	×	×
	Suspension Type	Front	MacPherson Strut	×	×	×
	- ••	Rear	Torsion Beam	×	Х	×
	Stabilizer Bar	Front	STD	×	×	×
	-	Rear	_	_	_	_
	Steering Gear Type		Rack and Pinion	×	×	×
	Steering Gear Ratio (Ov	verall)	17.4	Х	×	×
	Power Steering Type		Integral Type	×	×	×

	U.S.A.	U.S.A. Canada					
F	4-Door Van	4-Door	Wagon	5-Do	or Wagon	4-Door Van	
F	CE	CE	LE or XLE	CE	LE or XLE	CE	
F	MCL10L-SESDKA	MCL10L-GFSDKK	MCL10L-GFSGKK	MCL10L-PFSDKK	MCL10L-PFSGKK	MCL10L-SESDKK	
F	×	×	×	×	×	×	
F	×	×	×	×	×	×	
F	×	×	×	×	×	×	
F	×	× ×	×	×	×	×	
F							
ŀ	×	×	×	×	×	×	
	×	×	×	×	×	×	
L	×	×	×	×	×	×	
L	—	1034 (40.7)	1034 (40.7)*1, 1013 (39.9)*2	1034 (40.7)	1034 (40.7)*1, 1001 (39.4)*2		
L	×	×	×	×	×	×	
	—	926 (36.5)	926 (36.5)*1, 932 (36.7)*2	926 (36.5)	926 (36.5)*1, 932 (36.7)*2	—	
	Х	×	×	×	×	×	
	-	1574 (62.0)	×	1578 (62.1)	×	—	
Г	2203 (86.7)	401 (15.8)	×	×	×	2203 (86.7)	
	×	×	×	×	×	×	
F	×	×	×	×	×	×	
F	×	×	×	×	X	×	
F	×	×	×	×	×	×	
F	×	× ×	×	×	×	×	
F	× ×	×	×	× ×	×	× ×	
⊢							
⊢	×	X (2205)	×	×	X 1020 (2271)	× (2182)	
L	990 (2183)	1000 (2205)	1025 (2260)	×	1030 (2271)	990 (2183)	
F	625 (1378)	705 (1554)	710 (1565)	735 (1620)	X	625 (1378)	
L	1615 (3561)	1705 (3759)	1735 (3825)	1760 (3880)	1765 (3891)	1615 (3561)	
L	-	—	—	-		×	
L	—	—	—	_	_	×	
ſ	×	×	×	×	×	×	
Γ	×	×	×	×	×	×	
	_	_	—	_	_	—	
Г	×	×	Х	×	×	×	
F	×	×	×	×	×	×	
-	×	×	×	×	×	×	
-	×	×	×	×	×	×	
-	_	_	_	_	_	_	
H							
H	_				_		
F							
F	×	X	×	×	X	×	
L	×	×	×	Х	×	×	
L	×	×	×	×	×	×	
L	×	×	×	×	×	×	
	Х	×	×	×	×	×	
	×	×	×	×	×	×	
Γ	×	×	×	×	×	×	
Γ	Х	Х	×	×	×	×	
Г	×	145kw/5200 (194@5200)	×	×	×	×	
Γ	×	283kw/4400 (209@4400)	×	×	×	×	
F	×	×	×	×	×	×	
F	×	×	×	×	×	×	
⊢	×	×	×	× ×	×	×	
-	<u>~</u>		<u>^</u>	<u>~</u>			
┝	 X	 ×	X			 	
_							
	×	×	×	×	×	×	
	×	×	×	×	×	×	
	×	×	×	×	×	×	
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	—	—	—	—	—	_	
	×	×	×	×	×	Х	
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_	×	×	×	×	×	×	
	×	×	×	×	×	Х	
	×	×	Х	×	X	×	
	×	×	×	×	×	×	
Γ	×	×	×	×	X	×	
F	×	×	×	×	×	×	
F	×	×	×	× ×	×	×	
	× ×	×	×	× ×	×	× ×	
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L	×	×	×	×	×	×	
L	×	×	×	×	×	×	
	×	×	×	×	×	×	
## ►RAV4

Iten		Area		U.S.A. &		
	Body Ty	-	2-Door Wagon	4-Door V	Wagon	2-Door Wagon
	Vehicle G		ave tot i m cove		0V.111	
	Model C		SXA10L-AZMGKA 3750 (147.6), 3765 (148.2)*1	SXA11L-AWMGKA 4160 (163.8), 4175 (164.4)* <sup>1</sup>	SXA11L-AWPGKA	SXA15L-AZMGKA 3750 (147.6)
	Overall	Length mm (in.) Width mm (in.)	1695 (66.7), 1760 (69.3)* <sup>1</sup>	×	× ×	1695 (66.7)
& Vehicle Weights	Overall	Height* mm (in.)	1655 (65.2), 1635 (64.4)* <sup>1</sup>	^ 1660 (65.4), 1640 (64.6)*1	× ×	1645 (64.8)
	Wheel Base	mm (in.)	2200 (86.1)	2410 (94.9)	× ×	2200 (86.1)
		Front mm (in.)	1460 (57.5), 1480 (58.3)*1	×	×	1460 (57.5)
	Tread	Rear mm (in.)	1465 (57.7), 1490 (58.7)*1	×	×	1470 (57.9)
		Front mm (in.)	1015 (40.0), 948 (37.3)* <sup>2</sup>	1024 (40.3), 993 (39.1)*2	×	1015 (40.0), 948 (37.3)*2
	Effective Head Room	Rear mm (in.)	980 (38.6), 938 (36.9)* <sup>2</sup>	990 (39.0, 950 (37.4)*2	Х	980 (38.6), 938 (36.9)*2
		Front mm (in.)	1003 (39.5)	×	×	×
	Effective Leg Room	Rear mm (in.)	862 (33.9)	×	Х	X
		Front mm (in.)	1354 (53.3)	1349 (53.1)	×	1354 (53.3)
	Shoulder Room	Rear mm (in.)	1276 (50.2)	1350 (53.1)	×	1276 (50.2)
sč		Front mm (in.)	745 (29.3)	×	×	×
ion	Overhang	Rear mm (in.)	805 (31.7), 820 (32.3)*1	1005 (39.6), 1020 (40.2)*1	×	805 (31.7)
Jens	Min. Running Ground C	Clearance mm (in.)	195 (7.7), 175 (6.9)* <sup>1</sup>	190 (7.5), 170 (6.7)*1	×	185 (7.3)
D.II.	Angle of Approach	degrees	37°, 34°*1	×	×	36°
Major Dimensions	Angle of Departure	degrees	41°, 38°*1	28°, 27°*1	×	40°
Ň	_	Front kg (lb)	735 (1620)	750 (1653)	780 (1720)	695 (1532)
	Curb Weight	Rear kg (lb)	490 (1080)	540 (1190)	×	450 (992)
		Total kg (lb)	1225 (2700)	1290 (2843)	1320 (2910)	1145 (2524)
		Front kg (lb)	—	-	—	-
	Gross Vehicle Weight	Rear kg (lb)	—	_	—	-
-		Total kg (lb)	1655 (3649)	1790 (3946)	×	1610 (3549)
	Fuel Tank Capacity	ℓ (US.gal., Imp.gal)	58 (15.3, 12.8)	×	×	×
	Luggage Compartment		—	—	—	_
	Max. Speed	km/h (mph)	170 (106)	Х	165 (103)	175 (109)
	Max. Cruising Speed	km/h (mph)	135 (84)	Х	130 (81)	140 (87)
	Assolantian	0 to 100 km/h sec.	10.2, 10.4*1	10.7, 10.9*1	12.1, 12.3*1	9.2
ce	Acceleration	0 to 400 m sec.	17.5, 17.6*1	17.7, 17.9*1	18.8, 19.0* <sup>1</sup>	17.0
nan		1st Gear km/h (mph)	44 (27), 43 (26)*1	×	67 (42), 65 (40)* <sup>1</sup>	47 (29)
Performance	Max. Permissible	2nd Gear km/h (mph)	88 (55), 86 (53)* <sup>1</sup>	×	121 (75), 118 (73)*1	95 (59)
Реі	Speed	3rd Gear km/h (mph)	133 (83), 129 (80)*1	×		144 (89)
		4th Gear km/h (mph)	—	—	—	_
	Turning Diameter	Wall to Wall m (ft.)	10.6 (34.8)	11.4 (37.4)	×	10.6 (34.8)
	(Outside Front)	Curb to Curb m (ft.)	10.2 (33.5)	11.0 (36.1)	×	10.2 (33.5)
	Engine Type		3S-FE	×	×	×
	Valve Mechanism		16-Valve, DOHC	×	×	×
	Bore x Stroke	mm (in.)	86.0 x 86.0 (3.39 x 3.39)	×	×	×
ē	Displacement	cm3 (cu.in.)	1998 (121.9)	×	×	×
Engine	Compression Ratio		9.5 : 1	×	×	×
Щ	Carburetor Type		SFI	×	×	×
	Research Octane No.	RON	91	×	×	×
		<li>f) kW/rpm (HP@rpm)</li>	95 / 5400(127@5400),93 / 5400(125@5400)* <sup>3</sup>	×	×	×
	· ·		179 / 4600(132@4600),176 / 4600(130@4600)*3	×	×	×
ical	Battery Capacity (5HR)	Voltage & Amp. hr.	12 - 36, 48*4	×	×	×
Electric	Generator Output	Watts	960	×	×	×
тđ	-	kW	1.2, 1.4*4	×	×	×
	Clutch Type		Dry, Single Plate, Diaphragm	×	—	Dry, Single Plate, Diaphragm
	Transaxle Type		E250F	×	A540H	E250
		In First	3.833	×	2.810	3.833
		In Second	1.913	×	1.549	1.913
	Transmission Gear	In Third	1.258	×	1.000	1.258
	Ratio	In Fourth	0.918	×	0.734	0.918
		In Fifth	0.775	×	—	0.775
		In Reverse	3.583	×	2.296	3.583
	Counter Gear Ratio		—	_	1.027	-
	Differential Gear Ratio		4.933	×	4.285	4.562
	Transfer and Rear Diffe		2.928	×	×	-
SIS	Rear Differential Gear S		6.7"	×	×	-
Chassis	Brake Type	Front	Ventilated Disc	Х	×	×
J		Rear	Leading-Trailing	×	×	×
	Parking Brake Type		Drum	×	×	×
	Brake Booster Type and		Single, 10"	×	×	×
	Proportioning Valve Typ	be	Dual-P Valve	×	×	×
	Suspension Type	Front	MacPherson Strut	×	×	×
		Rear	Double Wishbone	×	×	×
	Stabilizer Bar	Front	STD	×	×	×
	Saonizor Da	Rear		_	_	_
			Rack & Pinion	×	×	×
	Steering Gear Type					
	Steering Gear Type Steering Gear Ratio (Ov	verall)	17.7 : 1	×	×	×

\*: Unladen Vehicle \*1: With 235/60R16 Tire \*<sup>2</sup>: With Moon Roof \*<sup>3</sup>: California Specification Model

Г			U.S.A.	& Canada		
F	2-Door Wagon	4-Door	Wagon		2-Door Soft Top	
┢	SXA15L-AZPGKA	SXA16L-AWMGKA	SXA16L-AWPGKA*5	SXA10L-AKMGKA	SXA10L-AKPGKA	SXA15L-AKMGKA
5	×	4160 (163.8)	×	3750 (147.6), 3765 (148.2)*1	Х	3750 (147.6)
	×	×	×	1695 (66.7), 1760 (69.3)*1	×	1695 (66.7)
-	×	1650 (65.0)	×	1660 (65.4), 1640 (64.6)*1	×	1650 (65.0)
-	× ×	2410 (94.9)	× ×	2200 (86.1) 1460 (57.5), 1480 (58.3)* <sup>1</sup>	×	× 1460 (57.5)
10	× ×	×	×	$\frac{1460(57.3), 1480(58.3)^{*1}}{1465(57.7), 1490(58.7)^{*1}}$	× ×	1400 (57.9)
	× ×	1024 (40.3), 993 (39.1)*2	×	999 (39.3)	×	×
	×	990 (39.0), 950 (37.4)*2	×	993 (39.1)	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
15	×	1349 (53.1)	×	1354 (53.3)	×	×
-	×	1350 (53.1)	×	1276 (50.2)	×	×
	×	X 1005 (20.0)	×	× 805 (31.7), 820 (32.3)* <sup>1</sup>	×	×
	× ×	1005 (39.6) ×	× ×	805 (31.7), 820 (32.3)*1 195 (7.7), 175 (6.9)*1	× ×	805 (31.7) 185 (7.3)
20	× ×	×	×	37°, 34°*1	× ×	36°
20	× ×	28°	× ×	41°, 38°*1	×	40°
┢	715 (1576)	710 (1565)	730 (1609)	740 (1631)	770 (1698)	700 (1543)
	×	500 (1102)	×	495 (1091)	×	455 (1003)
F	1165 (2568)	1210 (2667)	1230 (2711)	1235 (2722)	1265 (2789)	1155 (2546)
25	_	—	-	—	—	_
	—	_	_	_	—	-
Ĺ	×	1775 (3913)	Х	1655 (3649)	Х	1610 (3549)
F	×	×	×	×	×	×
		-	-	-		-
30	170 (106)	175 (109)	170 (106) 135 (84)	165 (103) 130 (81)	160 (100) 125 (78)	170 (106) 135 (84)
⊢	135 (84) 10.3	9.7	135 (84)	10.4, 10.6*1	11.9, 12.1*1	9.4
- F	17.8	17.3	18.4	17.9, 18.0*1	19.1, 19.3*1	17.5
H	72 (45)	47 (29)	72 (45)	44 (27), 43 (26)*1	67 (42), 65 (40)*1	47 (29)
35	130 (84)	95 (59)	130 (84)	88 (55), 86 (53)*1	121 (75), 118 (73)*1	95 (59)
	_	144 (89)	_	133 (83), 129 (80)*1	_	144 (90)
	—	_	_	—	—	_
	×	11.4 (37.4)	×	10.6 (34.8)	×	×
L	×	11.0 (36.1)	×	10.2 (33.5)	Х	×
40	×	×	×	×	×	×
⊢	×	×	×	×	×	×
	× ×	×	× ×	×	× ×	×
H	×	× ×	× ×	×	×	×
45	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	×	×
	×	×	×	×	Х	×
Ľ	×	×	×	×	×	×
50	×	×	×	×	Х	×
F	×	X X	×	X	×	X
┝		Dry, Single Plate, Diaphragm E250		Dry, Single Plate, Diaphragm E250F		Dry, Single Plate, Diaphragm E250
┝	3.643	3.833	A247E 3.643	3.833	2.810	3.833
55	2.008	1.913	2.008	1.913	1.549	1.913
Ĩ	1.296	1.258	1.296	1.258	1.000	1.258
F	0.892	0.918	0.892	0.918	0.734	0.918
	—	0.775		0.775	—	0.775
	2.977	3.583	2.977	3.538	2.976	3.538
60	—	_	_	_	1.027	_
F	3.178	4.562	3.178	4.933	4.285	4.562
┝	—	_	—	2.928	×	_
┝	—	—	—	6.7"		—
65	× ×	×	× ×	×	× ×	×
Ĩ	× ×	×	×	×	X	×
F	×	×	×	×	×	×
F	×	×	×	×	×	×
F	×	×	×	×	×	×
70	×	×	×	×	×	×
	×	×	×	×	×	×
L	_	_	_	_	—	_
F	×	×	×	×	×	×
$\neg$	×	×	×	×	×	×
75	×	Х	×	Х	Х	×

ltem		Area	U.S.A. & Canada	1
	i Body Ty	/pe	2-Door Soft Top	
	Vehicle G	-		
-	Model C	ode	SXA15L-AKPGKA	
		Length mm (in.)	3750 (147.6)	5
	Overall	Width mm (in.)	1695 (66.7)	
	Wheel Deee	Height* mm (in.)	1650 (65.0)	
	Wheel Base	mm (in.) Front mm (in.)	2200 (86.1) 1460 (57.5)	
	Tread	Rear mm (in.)	1470 (57.9)	10
		Front mm (in.)	999 (39.3)	10
s	Effective Head Room	Rear mm (in.)	993 (39.1)	
Major Dimensions & Vehicle Weights	Determine Law Dame	Front mm (in.)	1003 (39.5)	
ē	Effective Leg Room	Rear mm (in.)	862 (33.9)	
shicl	Shoulder Room	Front mm (in.)	1354 (53.3)	15
≶ ⊰		Rear mm (in.)	1276 (50.2)	
suc	Overhang	Front mm (in.) Rear mm (in.)	745 (29.3)	
ensio	Min. Running Ground C	. ,	805 (31.7) 185 (7.3)	
Ē	Angle of Approach	degrees	36°	20
jor I	Angle of Departure	degrees	40°	20
Ма	0 1	Front kg (lb)	720 (1587)	
	Curb Weight	Rear kg (lb)	455 (1003)	
		Total kg (lb)	1175 (2590)	
		Front kg (lb)		25
	Gross Vehicle Weight	Rear kg (lb)	_	
		Total kg (lb)	1610 (3549)	
	Fuel Tank Capacity	l (US.gal., Imp.gal)	58 (15.3, 12.8)	
	Luggage Compartment Max. Speed	Capacity m <sup>3</sup> (cu.ft.) km/h (mph)	165 (103)	30
	Max. Speed Max. Cruising Speed	km/h (mph)	130 (81)	50
		0  to  100  km/h sec.	10.6	
e	Acceleration	0 to 400 m sec.	18.3	
Performance		1st Gear km/h (mph)	72 (45)	
TOT	Max. Permissible	2nd Gear km/h (mph)	130 (81)	35
Per	Speed	3rd Gear km/h (mph)	_	
		4th Gear km/h (mph)	_	
	Turning Diameter (Outside Front)	Wall to Wall m (ft.)	10.6 (34.8)	
		Curb to Curb m (ft.)	10.2 (33.5) 3S-FE	10
	Engine Type Valve Mechanism		16-Valve, DOHC	40
	Bore x Stroke	mm (in.)	86.0 x 86.0 (3.39 x 3.39)	
	Displacement	cm <sup>3</sup> (cu.in.)	1998 (121.9)	
lginé	Compression Ratio		9.5 : 1	1
Engine	Compression Ratio Carburetor Type		9.5 : 1 SFI	45
Engine	Carburetor Type Research Octane No.	RON		45
Engine	Carburetor Type Research Octane No. Max. Output (SAE-NET	<li>f) kW/rpm (HP@rpm)</li>	SFI 91 95 / 5400 (127@5400), 93 / 5400 (125@5400)*	45
	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET	f) kW/rpm (HP@rpm) Γ) N·m/rpm (lb-ft@rpm)	SFI 91 95 / 5400 (127@5400), 93 / 5400 (125@5400)* 179 / 4600 (132@4600), 176 / 4600 (130@4600)*	45
al	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (5HR)	<ul> <li>KW / rpm (HP@rpm)</li> <li>N ·m / rpm (lb-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> </ul>	SFI 91 95 / 5400 (127@ 5400), 93 / 5400 (125@ 5400)* 179 / 4600 (132@ 4600), 176 / 4600 (130@ 4600)* 12-36, 48* <sup>4</sup>	3
al	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (5HR) Generator Output	F) kW/rpm (HP@rpm) F) N·m/rpm (lb-ft@rpm) Voltage & Amp. hr. Watts	SFI 91 95 / 5400 (127@5400), 93 / 5400 (125@5400)* 179 / 4600 (132@4600), 176 / 4600 (130@4600)* 12-36, 48* <sup>4</sup> 960	3
al	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (SHR) Generator Output Starter Output	<ul> <li>KW / rpm (HP@rpm)</li> <li>N ·m / rpm (lb-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> </ul>	SFI 91 95 / 5400 (127@ 5400), 93 / 5400 (125@ 5400)* 179 / 4600 (132@ 4600), 176 / 4600 (130@ 4600)* 12-36, 48* <sup>4</sup>	3
al	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (5HR) Generator Output Starter Output Clutch Type	F) kW/rpm (HP@rpm) F) N·m/rpm (lb-ft@rpm) Voltage & Amp. hr. Watts	SFI 91 95 / 5400 (127@5400), 93 / 5400 (125@5400)* 179 / 4600 (132@4600), 176 / 4600 (130@4600)* 12-36, 48* <sup>4</sup> 960	3
al	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (SHR) Generator Output Starter Output	F) kW/rpm (HP@rpm) F) N·m/rpm (lb-ft@rpm) Voltage & Amp. hr. Watts	SFI 91 95 / 5400 (127@5400), 93 / 5400 (125@5400)* 179 / 4600 (132@4600), 176 / 4600 (130@4600)* 12-36, 48*4 960 1.2, 1.4*4 —	3
al	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (5HR) Generator Output Starter Output Clutch Type	F) kW/rpm (HP@rpm) () N·m/rpm (lb-ft@rpm) Voltage & Amp. hr. Watts kW           In First           In Second	SFI 91 95 / 5400 (127@5400), 93 / 5400 (125@5400)* 179 / 4600 (132@4400), 176 / 4600 (130@4600)* 12-36, 48*4 960 1.2, 1.4*4 — A247E	3
al	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (5HR) Generator Output Starter Output Clutch Type Transaxle Type Transmission Gear	<ul> <li>kW/rpm (HP@rpm)</li> <li>N m/rpm (lb-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> </ul> In First In Second In Third	SFI 91 95 / 5400 (127@5400), 93 / 5400 (125@5400)* 179 / 4600 (132@4400), 176 / 4600 (130@44600)* 12-36, 48*4 960 1.2, 1.4*4 — A247E 3.643 2.008 1.296	50
al	Carburetor Type Research Octane No. Max. Output (SAE-NE' Max. Torque (SAE-NE' Battery Capacity (SHR) Generator Output Starter Output Clutch Type Transaxle Type	<ul> <li>kW/rpm (HP@rpm)</li> <li>N m/rpm (lb-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> </ul> In First In Second In Third In Fourth	SFI 91 95 / 5400 (127@5400), 93 / 5400 (125@5400)* 179 / 4600 (132@4400), 176 / 4600 (130@44600)* 12-36, 48*4 960 1.2, 1.4*4 — A247E 3.643 2.008	50
al	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (5HR) Generator Output Starter Output Clutch Type Transaxle Type Transmission Gear	<ul> <li>kW/rpm (HP@rpm)</li> <li>N m/rpm (lb-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> </ul> In First In Second In Third In Fourth In Fifth	SFI 91 95/5400 (127@5400), 93/5400 (125@5400)* 179/4600 (132@4600), 176/4600 (130@4600)* 12-36, 48* <sup>4</sup> 960 1.2, 1.4* <sup>4</sup> — A247E 3.643 2.008 1.296 0.892 —	50
al	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (SHR) Generator Output Starter Output Clutch Type Transaxle Type Transmission Gear Ratio	<ul> <li>kW/rpm (HP@rpm)</li> <li>N m/rpm (lb-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> </ul> In First In Second In Third In Fourth	SFI 91 95 / 5400 (127@5400), 93 / 5400 (125@5400)* 179 / 4600 (132@4400), 176 / 4600 (130@44600)* 12-36, 48*4 960 1.2, 1.4*4 — A247E 3.643 2.008 1.296	50
al	Carburetor Type Research Octane No. Max. Output (SAE-NE7 Max. Torque (SAE-NE7 Battery Capacity (SHR) Generator Output Starter Output Clutch Type Transmission Gear Ratio Counter Gear Ratio	<ul> <li>kW/rpm (HP@rpm)</li> <li>N·m/rpm (lb-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> </ul> In First In Second In Third In Fhird In Forth In Fifth In Reverse	SFI           91           95/5400 (127@5400), 93/5400 (125@5400)*           179/4600 (132@4600), 176/4600 (130@4600)*           12-36, 48*4           960           1.2, 1.4*4           —           A247E           3.6643           2.008           1.296           0.892           —           2.977	50
al	Carburetor Type Research Octane No. Max. Output (SAE-NE7 Max. Torque (SAE-NE7 Battery Capacity (SHR) Generator Output Starter Output Clutch Type Transmission Gear Ratio Counter Gear Ratio Differential Gear Ratio	<ul> <li>kW/rpm (HP@rpm)</li> <li>N·m/rpm (lb-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> <li>In First</li> <li>In Second</li> <li>In Third</li> <li>In Frifth</li> <li>In Forth</li> <li>In Reverse</li> <li>(Final)</li> </ul>	SFI 91 95/5400 (127@5400), 93/5400 (125@5400)* 179/4600 (132@4600), 176/4600 (130@4600)* 12-36, 48* <sup>4</sup> 960 1.2, 1.4* <sup>4</sup> — A247E 3.643 2.008 1.296 0.892 —	50
Electrical	Carburetor Type Research Octane No. Max. Output (SAE-NE7 Max. Torque (SAE-NE7 Battery Capacity (SHR) Generator Output Starter Output Clutch Type Transmission Gear Ratio Counter Gear Ratio	<ul> <li>kW/rpm (HP@rpm)</li> <li>N m/rpm (lb-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> <li>In First</li> <li>In Second</li> <li>In Third</li> <li>In Fourth</li> <li>In Fifth</li> <li>In Reverse</li> <li>(Final)</li> </ul>	SFI           91           95/5400 (127@5400), 93/5400 (125@5400)*           179/4600 (132@4600), 176/4600 (130@4600)*           12-36, 48*4           960           1.2, 1.4*4           —           A247E           3.6643           2.008           1.296           0.892           —           2.977	50
Electrical	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (SHR) Generator Output Starter Output Clutch Type Transaxle Type Transmission Gear Ratio Counter Gear Ratio Differential Gear Ratio Differential Gear St	<ul> <li>kW/rpm (HP@rpm)</li> <li>N m/rpm (lb-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> <li>In First</li> <li>In Second</li> <li>In Third</li> <li>In Fourth</li> <li>In Fifth</li> <li>In Reverse</li> <li>(Final)</li> </ul>	SFI           91           95/5400 (127@5400), 93/5400 (125@5400)*           179/4600 (132@4600), 176/4600 (130@4600)*           12-36, 48*4           960           1.2, 1.4*4           —           A247E           3.6643           2.008           1.296           0.892           —           2.977	50
Electrical	Carburetor Type Research Octane No. Max. Output (SAE-NE' Max. Torque (SAE-NE' Battery Capacity (SHR) Generator Output Starter Output Clutch Type Transacke Type Transmission Gear Ratio Counter Gear Ratio Differential Gear Ratio Transfer and Rear Diffe	<ul> <li>kW/rpm (HP@rpm)</li> <li>N m/rpm (lb-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> <li>In First</li> <li>In Second</li> <li>In Third</li> <li>In Fourth</li> <li>In Fifth</li> <li>In Reverse</li> <li>(Final)</li> <li>rential Gear Ratio</li> <li>iize</li> <li>in.</li> </ul>	SFI           91           95 / 5400 (127@5400), 93 / 5400 (125@5400)*           179 / 4600 (132@4400), 176 / 4600 (130@4400)*           12-36, 48*4           960           1.2, 1, 1,4*4           —           A247E           3.643           2.008           1.296           0.892           —           3.718           —           —	50
Electrical	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (SHR) Generator Output Starter Output Clutch Type Transaxle Type Transmission Gear Ratio Counter Gear Ratio Differential Gear Ratio Differential Gear St	<ul> <li>kW/rpm (HP@rpm)</li> <li>Nm/rpm (lb-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> <li>In First</li> <li>In Second</li> <li>In Third</li> <li>In Firfth</li> <li>In Fifth</li> <li>In Fifth</li> <li>In Reverse</li> <li>(Final)</li> <li>Front</li> </ul>	SFI 91 95/5400 (127@5400), 93/5400 (125@5400)* 179/4600 (132@4600), 176/4600 (130@4600)* 12-36, 48*4 9660 1.2, 1,4*4 — A247E 3.643 2.008 1.296 0.892 — 2.977 — 3.718 — 3.718 — Ventilated Disc Leading-Trailing Drum	50 55 60
Electrical	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (SHR) Generator Output Starter Output Clutch Type Transaxle Type Transmission Gear Ratio Counter Gear Ratio Differential Gear Ratio Differential Gear Ratio Differential Gear Ratio Brake Type Parking Brake Type	<ul> <li>kW/rpm (HP@rpm)</li> <li>N m/rpm (lb-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> </ul> In First <ul> <li>In Second</li> <li>In Third</li> <li>In Fourth</li> <li>In Fifth</li> <li>In Reverse</li> </ul> (Final) <ul> <li>rential Gear Ratio</li> <li>Size</li> <li>in.</li> </ul> Front <ul> <li>Rear</li> </ul> Size <ul> <li>in.</li> </ul>	SFI           91           95 / 5400 (127@5400), 93 / 5400 (125@5400)*           179 / 4600 (132@4400), 176 / 4600 (130@4400)*           12-36, 48*4           960           1.2, 1.4*4           —           A247E           3.643           2.008           1.296           0.892           —           2.977           —           3.718           —           Ventilated Disc           Leading-Trailing           Drum           Single, 10"	50 55 60
Electrical	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (5HR) Generator Output Starter Output Clutch Type Transaxle Type Transaxle Type Transmission Gear Ratio Counter Gear Ratio Differential Gear Ratio Differential Gear S Brake Type Parking Brake Type	<ul> <li>kW/rpm (HP@rpm)</li> <li>KW/rpm (Ib-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> <li>In First</li> <li>In Second</li> <li>In Third</li> <li>In Fourth</li> <li>In Fifth</li> <li>In Reverse</li> <li>(Final)</li> <li>rential Gear Ratio</li> <li>Size in.</li> <li>Front</li> <li>Rear</li> <li>Size in.</li> <li>se</li> </ul>	SFI           91           95 / 5400 (127@5400), 93 / 5400 (125@5400)*           179 / 4600 (132@4400), 176 / 4600 (130@4400)*           12-36, 48*4           960           1.2, 1.4*4           —           A247E           3.643           2.008           1.296           0.892           —           2.977           —           3.718           —           Ventilated Disc           Leading-Trailing           Drum           Single, 10"           Dual-P Valve	50 55 60
al	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (SHR) Generator Output Starter Output Clutch Type Transaxle Type Transmission Gear Ratio Counter Gear Ratio Differential Gear Ratio Differential Gear Ratio Differential Gear Ratio Brake Type Parking Brake Type	<ul> <li>kW/rpm (HP@rpm)</li> <li>KW/rpm (Ib-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> <li>In First</li> <li>In Second</li> <li>In Third</li> <li>In Fourth</li> <li>In Fifth</li> <li>In Reverse</li> <li>(Final)</li> <li>rential Gear Ratio</li> <li><i>ize</i></li> <li>in.</li> <li>Front</li> <li>Rear</li> <li>Size</li> <li>in.</li> <li>pe</li> <li>Front</li> </ul>	SFI           91           95 / 5400 (127@5400), 93 / 5400 (125@5400)*           179 / 4600 (132@4400), 176 / 4600 (130@4400)*           12-36, 48*4           960           1.2, 1, 4*4           —           A247E           3.643           2.008           1.296           0.892           —           2.977           —           3.718           —           Ventilated Disc           Leading-Trailing           Drum           Single, 10"           Dual-P Valve	50 55 60 65
Electrical	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (SHR) Generator Output Starter Output Clutch Type Transaxle Type Transmission Gear Ratio Counter Gear Ratio Differential Gear Ratio Differential Gear Ratio Differential Gear S Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ	<ul> <li>kW/rpm (HP@rpm)</li> <li>Nm/rpm (lb-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> <li>In First</li> <li>In Second</li> <li>In Third</li> <li>In Fourth</li> <li>In Fifth</li> <li>In Reverse</li> <li>(Final)</li> <li>rential Gear Ratio</li> <li>Size in.</li> <li>Front</li> <li>Rear</li> <li>Front</li> <li>Rear</li> </ul>	SFI           91           95 / 5400 (127@5400), 93 / 5400 (125@5400)*           179 / 4600 (132@4400), 176 / 4600 (130@4400)*           12-36, 48*4           960           1.2, 1, 4*4           —           A247E           3.643           2.008           1.296           0.892           —           3.718           —           Ventilated Disc           Leading-Trailing           Drum           Single, 10"           Dual-P Valve           MacPherson Strut           Double Wishbone	50 55 60
Electrical	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (SHR) Generator Output Starter Output Clutch Type Transaxle Type Transmission Gear Ratio Counter Gear Ratio Differential Gear Ratio Differential Gear Ratio Differential Gear S Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ	<ul> <li>kW/rpm (HP@rpm)</li> <li>KW/rpm (Ib-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> <li>In First</li> <li>In Second</li> <li>In Third</li> <li>In Fourth</li> <li>In Fifth</li> <li>In Fourth</li> <li>In Fifth</li> <li>In Reverse</li> <li>(Final)</li> <li>rential Gear Ratio</li> <li>iize in.</li> <li>Front</li> <li>Rear</li> <li>Front</li> <li>Rear</li> <li>Front</li> <li>Rear</li> <li>Front</li> <li>Rear</li> </ul>	SFI           91           95 / 5400 (127@5400), 93 / 5400 (125@5400)*           179 / 4600 (132@4400), 176 / 4600 (130@4400)*           12-36, 48*4           960           1.2, 1, 4*4           —           A247E           3.643           2.008           1.296           0.892           —           2.977           —           3.718           —           Ventilated Disc           Leading-Trailing           Drum           Single, 10"           Dual-P Valve	50 55 60
Eect	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (SHR) Generator Output Starter Output Clutch Type Transaxle Type Transmission Gear Ratio Counter Gear Ratio Differential Gear Ratio Differential Gear Ratio Transfer and Rear Diffe Rear Differential Gear S Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ Suspension Type Stabilizer Bar	<ul> <li>kW/rpm (HP@rpm)</li> <li>Nm/rpm (lb-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts</li> <li>kW</li> <li>In First</li> <li>In Second</li> <li>In Third</li> <li>In Fourth</li> <li>In Fifth</li> <li>In Reverse</li> <li>(Final)</li> <li>rential Gear Ratio</li> <li>Size in.</li> <li>Front</li> <li>Rear</li> <li>Front</li> <li>Rear</li> </ul>	SFI           91           95 / 5400 (127@ 5400), 93 / 5400 (125@ 5400)*           179 / 4600 (132@ 4400), 176 / 4600 (130@ 44600)*           12-36, 48*4           960           1.2, 1.4*4           —           A247E           3.643           2.008           1.296           0.892           —           3.718           —           3.718           —           Ventilated Disc           Leading-Trailing           Drum           Single, 10"           Dail-P Valve           MacPherson Strut           Double Wishbone           STD	50 55 60 65
Electrical	Carburetor Type Research Octane No. Max. Output (SAE-NET Max. Torque (SAE-NET Battery Capacity (SHR) Generator Output Starter Output Clutch Type Transmission Gear Ratio Counter Gear Ratio Differential Gear Ratio Differential Gear Ratio Differential Gear Ratio Differential Gear S Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ Suspension Type	<ul> <li>kW/rpm (HP@rpm)</li> <li>kW/rpm (Ib-ft@rpm)</li> <li>Voltage &amp; Amp. hr.</li> <li>Watts kW</li> <li>In First</li> <li>In Second</li> <li>In Third</li> <li>In Fourth</li> <li>In Fifth</li> <li>In Reverse</li> </ul> (Final) rential Gear Ratio Size <ul> <li>in.</li> <li>Front</li> <li>Rear</li> <li>Front</li> <li>Rear</li> <li>Front</li> <li>Rear</li> <li>Front</li> <li>Rear</li> <li>Front</li> <li>Rear</li> </ul>	SFI           91           95 / 5400 (127@5400), 93 / 5400 (125@5400)*           179 / 4600 (132@4400), 176 / 4600 (130@4400)*           12-36, 48*4           960           1.2, 1, 4*4           —           A247E           3.643           2.008           1.296           0.892           —           3.718           —           Ventilated Disc           Leading-Trailing           Drum           Single, 10"           Dual-P Valve           MacPherson Strut           Double Wishbone	50 55 60

\* : Unladen Vehicle \*<sup>3</sup>: California Specification Model

\*4: Option

- **MEMO** -

# ► TOYOTA TACOMA

em	Body Ty	/ne	Regular Ca	U.S.A. &	Extra Cal	h (2WD)
	Vehicle G	-	Kegular Ca	ib (2WD) DL		,(2WD)
	Model C		RZN140L-TRMDKAB	RZN140L-TRSDKAB	RZN150L-CRMDKAB	RZN150L-CRSDKAB
		Length mm (in.)	4540 (178.7)	×	5010 (197.2)	×
	Overall	Width mm (in.)	1690 (66.5)	×	×	×
		Height* mm (in.)	1575 (62.0), 1580 (62.2)*1	×	1580 (62.0)	×
	Wheel Base	mm (in.)	2625 (103.4)	×	3095 (121.9)	×
	- I	Front mm (in.)	1395 (54.9), 1425 (56.1)*1	×	1425 (56.1)	×
	Tread	Rear mm (in.)	1415 (55.7), 1440 (56.7)*1	×	1440 (56.7)	×
	Effective Head Room	Front mm (in.)	980 (38.6)* <sup>8</sup> , 979 (38.5)* <sup>9</sup>	×	984 (38.7), 975 (38.4)* <sup>10</sup>	×
	Effective nead Koolii	Rear mm (in.)	—	—	898 (35.4)	×
		Front mm (in.)	1059 (41.7)	×	1088 (42.8)	×
L	Effective Leg Room	Rear mm (in.)	—	—	690 (27.2)	×
1	a	Front mm (in.)	1375 (54.1)	×	×	×
2	Shoulder Room	Rear mm (in.)	—	—	1355 (53.3)	×
Major Dimensions & Vehicle Weights		Length mm (in.)	—	_	_	_
	Cargo Space	Width mm (in.)	—	_	—	_
		Height mm (in.)	—	_	_	_
		Front mm (in.)	820 (32.3)	×	×	×
	Overhang	Rear mm (in.)	1095 (43.1)	×	×	×
	Min. Running Ground C	Clearance mm (in.)	170 (6.7), 175 (6.9)*1	×	160 (6.3)	×
ì	Angle of Approach	degrees	21°	×	22°	×
	Angle of Departure	degrees	25°, 18°*2	×	×	×
		Front kg (lb)	669 (1475)	678 (1495)	717 (1580)	726 (1600)
	Curb Weight	Rear kg (lb)	501 (1105)	×	535 (1180)	×
	euro norgin	Total kg (lb)	1170 (2580)	1179 (2600)	1252 (2760)	1261 (2780)
		Front kg (lb)	_	_	_	_
	Gross Vehicle Weight	Rear kg (lb)	_	_	_	
		Total kg (lb)	1925 (4244)	X	2040 (4497)	×
	Fuel Tank Capacity	ℓ (US.gal., Imp.gal)	57 (14.8, 12.3)	X	×	×
	Luggage Compartment		_	_	_	
	Max. Speed	km/h (mph)	165 (103)	×	×	×
	Max. Cruising Speed	km/h (mph)		_	_	
2	, and the speed	1st Gear km/h (mph)	48 (30)	72 (45)	48 (30)	74 (46)
	Max. Permissible	2nd Gear km/h (mph)	89 (55)	124 (77)	89 (55)	126 (78)
Performance	Speed	3rd Gear km/h (mph)	137 (85)	165 (103)	138 (86)	165 (103)
	<sup>-</sup>	4th Gear km/h (mph)	165 (103)		165 (103)	
	Turning Diameter	Wall to Wall m (ft.)	11.5 (37.3)	×	13.2 (43.3)	×
	(Outside Front)	Curb to Curb m (ft.)	10.8 (35.4)	×	12.6 (41.3)	×
	Engine Type	· · · · · · · · · · · · · · · · · · ·	2RZ-FE	×	×	×
	Valve Mechanism		16-Valve DOHC	×	×	×
	Bore x Stroke	mm (in.)	95.0 x 86.0 (3.74 x 3.39)	×	×	×
	Displacement	cm <sup>3</sup> (cu.in.)	2438 (148.8)	×	×	×
0	Compression Ratio		9.5	×	× ×	×
Ĩ	Carburetor Type		SFI	×	× ×	^ X
	Research Octane No.	RON	91	×	× ×	× ×
		(HP@rpm)	106/5000 (142@5000)	×	×	× ×
	1 .	$\Gamma$ ) N·m / rpm (lb-ft@rpm)	217/4000 (160@4000)	×	×	× ×
Ę	A .	Voltage & Amp. hr.	12 – 48, 55* <sup>3</sup>		×	× ×
trice	Generator Output	Voltage & Amp. nr. Watts	12 - 48, 55 <sup>wb</sup> 840	×	×	× ×
Electrical	Starter Output	kW	1.4	×	×	X
	Clutch Type	ĸw	1.4 Dry, Single Plate	×	× Dry, Single Plate	X
			W59		W59	A43D
	Transmission Type	In First	3.954	2.452	3.954	2.452
	1	In First	2.141	1.452	2.141	1.451
	I	In Second	1.384	1.452	1.384	1.451
	Transmission Gear	In Third In Fourth	1.384	0.688	1.384	0.688
	Ratio					0.688
	1	In Fifth	0.810	2 212	0.810 4.091	
	Transfor Corr Datis III	In Reverse	4.091	2.212		2.212
	Transfer Gear Ratio H4					/2 592
	Differential Gear Ratio		-/3.416	—/3.583	—/3.416	/3.583
	Differential Gear Size (I	Front/Rear) in. Front	—/7.5" Ventilated Dick	×	×	×
	Brake Type		Ventilated Disk	×	×	X
	Brake Type Rear		L.T. Drum	×	×	×
	Doubing Duch: Tour	<u>6</u> :	L.T. Drum	×	×	×
	Parking Brake Type	Size in.	Tandem 7" + 8", 8" + 9"*4	×	×	×
CI100010	Brake Booster Type and		LSP & BV	×	×	×
CIRCONIC		pe I	Darble West 1 C 1		×	×
CIIdSSIS	Brake Booster Type and	Front	Double Wishbone, Coil	×		
011405015	Brake Booster Type and Proportioning Valve Typ	Front Rear	Rigid Leaf	×	×	×
CT CCMIT?	Brake Booster Type and Proportioning Valve Typ	e Front Rear Front			× ×	×
CI160313	Brake Booster Type and Proportioning Valve Typ Suspension Type Stabilizer Bar	Front Rear	Rigid Leaf STD —	× × —	× —	× —
C1000010	Brake Booster Type and Proportioning Valve Typ Suspension Type Stabilizer Bar Steering Gear Type	Front Rear Front Rear	Rigid Leaf STD — Rack & Pinion	x x - x	× — ×	× — ×
C1143515	Brake Booster Type and Proportioning Valve Typ Suspension Type Stabilizer Bar	Front Rear Front Rear	Rigid Leaf STD —	× × —	× —	× —

\*: Unladen Vehicle \*<sup>1</sup>: With P215/70 14 Tire \*<sup>2</sup>: With Rear Bumper

\*<sup>3</sup>: Option \*<sup>4</sup>: With ABS \*<sup>5</sup>: With Power Steering

\*6: With 31 x 10.5R 15 Tire or P265/75R 15 Tire
\*7: With Wheel Opening Extention
\*8: Bench Seat

\*9: Separate Seat \*10: With Moon Roof

	Extra Cak	(2WD)	Regular C	ab (AWD)	Extra Cal	- (AWD)
	Extra Cat	5 (2 WD)		lab (4WD) LX	Extra Cal	(4WD)
VZN150L-C		VZN150L-CRSDKAB	RZN161L-TRMDKAB	LX RZN161L-TRPDKAB	RZN171L-CRMDKAB	RZN171L-CRPDKAE
		×	4665 (183.7)	X	5135 (202.2)	×
×		× ×		×	×	× ×
×		× ×	1690 (66.5),1720 (67.7)*6,1765 (69.5)*7 1715 (67.5), 1745 (68.7)*6	×	× 1720 (67.7), 1750 (68.9)* <sup>6</sup>	× ×
			2625 (103.4)		3095 (121.9)	
×		×		×		×
×		×	1460 (57.5), 1500 (59.1)*6	×	×	×
×		×	1455 (57.3), 1495 (58.9)*6	×	×	×
×		×	980 (38.6)* <sup>8</sup> , 979 (38.5)* <sup>9</sup>	×	984 (38.7), 975 (38.4)* <sup>10</sup> 898 (35.4)	×
×		×			· · · ·	×
×		×	1059 (41.7)	×	1088 (42.8)	×
×		×	-	—	690 (27.2)	×
×		×	×	×	×	×
×		×			1355 (53.3)	×
_		_			_	
×		 	800 (31.5)	 ×	 ×	 ×
×	<	Х	1240 (48.8)	×	×	Х
175 (	(6.9)	×	280 (11.0), 310 (12.2)*6	×	280 (11.0), 315 (12.4)*6	×
×	<	×	32°, 35°*6	×	×	×
×	<	×	24°, 26°*6	×	×	×
780 (1		789 (1740)	850 (1875)	864 (1905)	891 (1965)	905 (1995)
540 (1	1190)	×	608 (1340)	×	633 (1395)	×
1320 (		1329 (2930)	1458 (3215)	1472 (3245)	1524 (3360)	1538 (3390)
-	-				_	
			2215 (5104)	—	—	
×		×	2315 (5104)	×	×	×
×		×	68 (18.0, 15.0)	×	×	×
_		—	-	—	—	—
×		×	×	×	×	×
		_	-	-	-	-
55 (		74 (46)	47 (29)	60 (37)	47 (29)	60 (37)
101		134 (85)	87 (54)	109 (68)	85 (53)	109 (68)
143 (		165 (103)	135 (84)	165 (103)	135 (84)	165 (103)
165 (		—	165 (103)	_	165 (103)	—
×		×	11.2 (36.7)	×	12.9 (42.3)	×
×		×	10.5 (34.4)	×	12.2 (40.0)	×
5VZ		×	3RZ-FE	×	×	×
24-Valve		Х	16-Valve, DOHC	×	×	×
93.5 x 82.0 (	(3.68 x 3.23)	×	95.0 x 95.0 (3.74 x 3.74)	×	×	×
3378 (2	206.1)	×	2694 (164.3)	×	×	×
9.	.6	×	9.5	×	×	×
×	<	×	×	×	×	×
×		×	×	×	×	×
142/4800 (		×	112/4800 (150@4800)	×	×	×
298/3600 (	, ,	×	240/4000 (177@4000)	×	×	×
12 - 48		×	12 - 55	×	×	×
	<	×	×	×	×	×
^ 		1.4, 1.8*3	1.4, 2.0*3	×	×	× ×
Dry, Sing			Dry, Single Plate		Dry, Single Plate	
R1:	-		W59		W59	
3.8		2.804	3.954	2.804	3.954	2.804
2.0		1.531	2.141	1.531	2.141	1.531
2.0		1.000	1.384	1.551	1.384	1.000
					1.384	
1.0		0.705	1.000	0.705		0.705
0.8		2 202	0.810	2 202	0.810	2 202
4.2		2.393	4.091 1.000/2.566	2.393	4.091	2.393
-/3	.153		3.583/3.583, 4.100/4.100*6	× 4.100/4.100, 4.555/4.555* <sup>6</sup>	× 3.583/3.583, 4.100/4.100* <sup>6</sup>	× 4.100/4.100, 4.555/4.5
_/ 3		×	7.5"/8"	×	×	×
×	<	Х	×	×	×	×
×		×	×	×	×	×
×		×	X Tandam 9" + 0"	×	×	×
×		×	Tandem 8" + 9"	×	× ×	×
×		×	×			×
×		×	×	×	×	×
×		× ×	×	×	×	× ×
×			×		× 	X
×		 X	×	 X	 ×	 
20		×	19.4	×	×	×
20	<	×	×	×	×	~

Item			Area		U.S.A. & Canada	
	Body T	-			Regular Cab	
	Vehicle G				DLX	
	Model C			RZN196L-CRPDKAB	VZN195L-CRPDKAB	RZN191L-TRPDKAB
	Overall	Length Width	mm (in.)	5135 (202.2) 1690 (66.5), 1720 (67.7)* <sup>6</sup> , 1765 (69.5)* <sup>7</sup>	× ×	4665 (183.7) ×
	Overall	Height*	mm (in.) mm (in.)	1705 (67.1), 1730 (68.1)* <sup>6</sup>	× ×	1715 (67.5), 1745 (68.7)* <sup>6</sup>
	Wheel Base	Theight	mm (in.)	3095 (121.9)	× ×	2625 (103.4)
		Front	mm (in.)	1460 (57.5), 1500 (59.1)*6	×	×
	Tread	Rear	mm (in.)	1455 (57.3), 1495 (58.9)*6	×	×
		Front	mm (in.)	984 (38.7), 975 (38.4)* <sup>10</sup>	×	980 (38.6)* <sup>8</sup> , 979 (38.5)* <sup>9</sup>
	Effective Head Room	Rear	mm (in.)	898 (35.4)	×	_
	Defending Law Dames	Front	mm (in.)	1088 (42.8)	×	×
ghts	Effective Leg Room	Rear	mm (in.)	690 (27.2)	×	—
Wei	Shoulder Room	Front	mm (in.)	1375 (54.1)	×	×
icle	Shoulder Room	Rear	mm (in.)	1355 (53.3)	×	-
Veh		Length	mm (in.)		—	_
\$¢	Cargo Space	Width	mm (in.)	—	—	_
sions		Height	mm (in.)			—
nen	Overhang	Front Rear	mm (in.)	800 (31.5)	×	X
Dir	Min. Running Ground G		mm (in.) mm (in.)	1240 (48.8) 280 (11.0), 315 (12.4)* <sup>6</sup>	× ×	× 280 (11.0), 310 (12.2)* <sup>6</sup>
Major Dimensions & Vehicle Weights	Angle of Approach	andice	degrees	280 (11.0), 315 (12.4)** 32°, 35°*6	× ×	280 (11.0), 510 (12.2)*** ×
Σ	Angle of Departure		degrees	24°, 26°*6	× ×	×
	- ingle of Departure	Front	kg (lb)	820 (1807)	870 (1917)	780 (1720)
	Curb Weight	Rear	kg (lb)	620 (1366)	×	595 (1312)
		Total	kg (lb)	1440 (3173)	1490 (3233)	1375 (3031)
		Front	kg (lb)			_
	Gross Vehicle Weight	Rear	kg (lb)		_	-
		Total	kg (lb)	2315 (1050)	×	×
	Fuel Tank Capacity	ℓ (US.gal.	, Imp.gal)	68 (18.0, 15.0)	Х	×
	Luggage Compartment	Capacity	m <sup>3</sup> (cu.ft.)		—	—
	Max. Speed	kr	n/h (mph)	161 (100)	×	×
	Max. Cruising Speed	kr	n/h (mph)	_	—	—
nce		1st Gear kr	n/h (mph)	38 (24)	41 (25)	38 (24)
Performance	Max. Permissible	2nd Gear kr		71 (44)	75 (47)	71 (44)
STO	Speed	3rd Gear kr		107 (66)	103 (64)	107 (66)
Ă	L	4th Gear kr		-		-
	Turning Diameter	Wall to Wall		12.9 (42.3)	×	11.2 (36.7)
_	(Outside Front) Engine Type	Curb to Curl	b m (ft.)	12.2 (40.0) 3RZ-FE	× 5VZ-FE	10.5 (34.4) 3RZ-FE
	Valve Mechanism			3RZ-FE 16-Valve, DOHC	24-Valve, DOHC	3RZ-FE 16-Valve, DOHC
	Bore x Stroke mm (in.)			95.0 x 95.0 (3.74 x 3.74)	93.5 x 82.0 (3.68 x 3.23)	95.0 x 45.0 (3.74 x 3.74)
	Displacement cm <sup>3</sup> (cu.in.)			2694 (164.3)	3378 (206.1)	2694 (164.3)
Engine	Compression Ratio		/	9.5 : 1	9.6 : 1	9.5 : 1
Ë	Carburetor Type			SFI	×	X
	Research Octane No.		RON	91	×	×
	Max. Output (SAE-NE	Γ) kW/rpm (		112/4800 (150@4800)	142/4800 (190@4800)	112/4800 (150@4800)
	Max. Torque (SAE-NE			240/4000 (177@4000)	298/3600 (220@3600)	240/4000 (177@4000)
cal	Battery Capacity (5HR)			12-55	12-48, 55* <sup>4</sup>	12-55
Electric	Generator Output		Watts	840	×	840
ы	Starter Output		kW	1.4, 2.0*3	1.4, 1.8* <sup>4</sup>	1.4, 2.0*3
	Clutch Type			_	_	—
	Transmission Type			A340E	×	×
		In First		2.804	×	×
		In Second		1.531	×	×
	Transmission Gear	In Third		1.000	×	×
	Ratio	In Fourth		0.705	X	X
		In Fifth		2 202	_	
	Transfer Gear Ratio H4	In Reverse		2.393	×	×
	Differential Gear Ratio					
	Differential Gear Ratio		in.	_/3.909, 4.300*0 _/8"	/3.909, 4.100** ×	/ 5.909, 4.300*** ×
Chassis		Front Front		Ventilated Disc	× ×	×
Ë	Brake Type	Rear		L.T. Drum	× ×	×
	Parking Brake Type	1		L.T. Drum	×	×
	Brake Booster Type and	Size	in.	Tandem 8" + 9"	×	×
	Proportioning Valve Ty			LSP & BV	×	×
		Front		Double Wishbone, Coil	×	×
	Suspension Type	Rear		Rigid Leaf	×	×
	Qualification D	Front		STD	×	×
	Stabilizer Bar	Rear			_	-
	Steering Gear Type	•		Rack and Pinion	×	×
				19.4	×	×
	Steering Gear Ratio (Ov	(erall)				

\* : Unladen Vehicle \*1: With 31 x 10.5 R15 Tire or P265/75R15 Tire \*<sup>3</sup>: With Moon Roof \*<sup>4</sup>: Option \*6: With 31 x 10.5R 15 Tire or P265 / 75R 15 Tire
 \*7: With Wheel Opening Extention

15 Tire \*10: With Moon Roof

- MEMO -

## ►4RUNNER

Item Area Body Type Vehicle Grade					S.A. r Wagon	
		-		4-D00	r wagon SR5	Limited
	Model C		RZN180L-GKMSKA	RZN180L-GKPSKA	VZN180L-GKPGKA	VZN180L-GKPZKA
		Length mm (i		×	×	×
	Overall	Width mm (i		×	×	1800 (70.9)
		Height* mm (i	n.) 1715 (67.5), 1740 (68.5)* <sup>2</sup>	×	×	1740 (68.5)
	Wheel Base	mm (i	n.) 2675 (105.3)	×	×	×
	Tread	Front mm (i		×	×	×
	mad	Rear mm (i		×	×	1510 (59.4)
	Effective Head Room	Front mm (i	,,	×	×	×
		Rear mm (i		×	×	×
×	Effective Leg Room	Front mm (i		×	×	×
ight		Rear mm (i		×	×	×
We	Shoulder Room	Front mm (i		×	×	×
icle		Rear mm (i		×	×	×
Veh	<i>a a</i>	Length mm (i		×	×	×
ŝ	Cargo Space	Width mm (i		×	×	×
sion		Height mm (i		×	×	×
nen	Overhang	Front mm (i Rear mm (i	· · · · · ·	×	×	×
Din	Min. Running Ground C			×	×	1060 (41.7)
Major Dimensions & Vehicle Weights	-		2	×	×	260 (10.2) 35°
Ň	Angle of Approach Angle of Departure	degr	2	× ×	×	
	Angle of Departure	front kg (		× 837 (1845)	× 869 (1915)	896 (1975)
	Curb Weight	Rear kg (	-	744 (1640)	764 (1685)	787 (1735)
	curo morgini	Total kg (	.,	1581 (3485)	1633 (3600)	1682 (3710)
		Front kg (	./			
	Gross Vehicle Weight	Rear kg (		_		_
		Total kg (		×	×	×
	Fuel Tank Capacity	l (US.gal., Imp.g	7	×	×	× ×
	Luggage Compartment				_	_
	Max. Speed	km/h (m		×	×	×
	Max. Cruising Speed	km/h (m		×	X	×
e	e ered	1st Gear km/h (m		56 (35)	56 (35), 59 (37)*2	59 (37)
nanc	Max. Permissible	2nd Gear km/h (m	,	104 (65), 102 (64)*2	104 (65), 107 (67)*2	107 (67)
Performance	Speed	3rd Gear km/h (m	-	_	_	_
Per		4th Gear km/h (m		_		_
	Turning Diameter	Wall to Wall m (		×	×	×
_	(Outside Front)	Curb to Curb m (	t.) 11.6 (38)	×	×	×
	Engine Type		3RZ-FE	×	5VZ-FE	×
	Valve Mechanism		16 Valve, DOHC	×	24 Valve, DOHC	×
	Bore x Stroke mm (in.)		-	×	93.5 x 82.0 (3.68 x 3.23)	×
e	Displacement cm <sup>3</sup> (cu.in.)			×	3378 (206.1)	×
Engine	Compression Ratio		9.5 : 1	×	9.6 : 1	×
Щ	Carburetor Type		SFI	×	×	×
	Research Octane No.	RO		×	×	×
	Max. Output (SAE-NET			×	137/4800 (183@4800)	×
	Max. Torque (SAE-NE)			×	294/3600 (217@3600)	×
ical	Battery Capacity (5HR)	Voltage & Amp.		12 – 55, 64*1	12 - 48, 55*1	×
Engine Electrical	Generator Output	Wa		×	X	×
4 🖂		ł	W 1.4, 1.8*1	1.4, 2.0*1	1.4, 1.8*1	×
	Clutch Type		Dry, Single Plate	-	-	-
	Transmission Type	I D'	W59	A340E	×	×
		In First	3.954	2.804	×	×
		In Second	2.141	1.531	×	×
	Transmission Gear	In This 1	1.384	1.000	×	×
	Transmission Gear	In Third	1 000	0.705		
	Transmission Gear Ratio	In Fourth	1.000	0.705	×	×
		In Fourth In Fifth	0.810	_	_	×
	Ratio	In Fourth In Fifth In Reverse	0.810 4.091	2.393	— ×	× ×
	Ratio Transfer Gear Ratio H4	In Fourth In Fifth In Reverse /L4	0.810 4.091 —	2.393		× × —
2	Ratio Transfer Gear Ratio H4 Differential Gear Ratio	In Fourth In Fifth In Reverse /L4 (Front/Rear)	0.810 4.091 — -/3.727, -/4.100* <sup>2</sup>	2.393 — — —/3.909, -/4.300* <sup>2</sup>	— × — -/3.727, -/4.100* <sup>2</sup>	× × — -/4.100
assis	Ratio Transfer Gear Ratio H4 Differential Gear Ratio Differential Gear Size (1	In Fourth In Fifth In Reverse /L4 (Front/Rear) Front/Rear)	0.810 4.091 			× × 
Chassis	Ratio Transfer Gear Ratio H4 Differential Gear Ratio	In Fourth In Fifth In Reverse /L4 (Front/Rear) Front/Rear) Front	0.810 4.091 			× × /4.100 × ×
Chassis	Ratio Transfer Gear Ratio H4 Differential Gear Ratio Differential Gear Size (I Brake Type	In Fourth In Fifth In Reverse /L4 (Front/Rear) Front/Rear)	0.810 4.091  -/3.727, -/4.100*2 n/8" Ventilated Disc L.T. Drum			× × -/4.100 × × × ×
Chassis	Ratio Transfer Gear Ratio H4 Differential Gear Ratio Differential Gear Size (I Brake Type Parking Brake Type	In Fourth In Fifth In Reverse L4 Front/Rear) Front/Rear) Front Rear	0.810 4.091 			× × -/4.100 × × × × ×
Chassis	Ratio Transfer Gear Ratio H4 Differential Gear Ratio Differential Gear Size (I Brake Type Parking Brake Type Brake Booster Type and	In Fourth In Fifth In Reverse L4 (Front/Rear) Front/Rear) Front Rear Size	0.810 4.091  -/3.727, -/4.100* <sup>2</sup> n/8" Ventilated Disc L.T. Drum L.T. Drum n. Tandem 8" + 9"			× × -/4.100 × × × × × × ×
Chassis	Ratio Transfer Gear Ratio H4 Differential Gear Ratio Differential Gear Size (I Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ	In Fourth In Fifth In Reverse L4 (Front / Rear) Front Rear Size pe	0.810 4.091  -/3.727, -/4.100* <sup>2</sup> n/8" Ventilated Disc L.T. Drum L.T. Drum n. Tandem 8" + 9" LSP & BV, P & BV* <sup>3</sup>			× × -/4.100 × × × × × × × × P & BV
Chassis	Ratio Transfer Gear Ratio H4 Differential Gear Ratio Differential Gear Size (I Brake Type Parking Brake Type Brake Booster Type and	In Fourth In Fifth In Reverse /L4 (Front/Rear) Front Rear Size Pe Front Front	0.810 4.091  -/3.727, -/4.100* <sup>2</sup> n/8" Ventilated Disc L.T. Drum L.T. Drum n. Tandem 8" + 9" LSP & BV, P & BV* <sup>3</sup> Double Wishbone, Coil			× × /4.100 × × × × × × × × × × × × ×
Chassis	Ratio Transfer Gear Ratio H4 Differential Gear Ratio O Differential Gear Size (1) Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ Suspension Type	In Fourth In Fifth In Reverse /L4 Front/Rear) Front/Rear Front Rear Size pe Front Rear	0.810 4.091 			× × /4.100 × × × × × × × × × × × × × × × × × ×
Chassis	Ratio Transfer Gear Ratio H4 Differential Gear Ratio Differential Gear Size (I Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ	In Fourth In Fifth In Reverse /L4 Front / Rear) Front Rear Size Pe Front Rear Front Rear Front Rear Front	0.810 4.091  -/3.727, -/4.100* <sup>2</sup> n/8" Ventilated Disc L.T. Drum L.T. Drum n. Tandem 8" + 9" LSP & BV, P & BV* <sup>3</sup> Double Wishbone, Coil			× × /4.100 × × × × × × × × × × × P & BV × × ×
Chassis	Ratio Transfer Gear Ratio H4 Differential Gear Ratio Differential Gear Size (1) Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ Suspension Type Stabilizer Bar	In Fourth In Fifth In Reverse /L4 Front/Rear) Front/Rear Front Rear Size pe Front Rear	0.810 4.091 			× × /4.100 × × × × × × × × × × × P & BV × × × × × ×
Chassis	Ratio Transfer Gear Ratio H4 Differential Gear Ratio O Differential Gear Size (1) Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Typ Suspension Type	In Fourth In Fifth In Reverse /L4 Front / Rear) Front Rear Size Pe Front Rear Front Rear Front Rear Front	0.810 4.091 			× × /4.100 × × × × × × × × × × × P & BV × × ×

\* : Unladen Vehicle \*1: Option

\*<sup>2</sup> : With P265 / 70R16 Tire \*<sup>3</sup>: With ABS

\*4: Differential Gear Ratio: 4.300
\*5: Model Canada

			4-Door Wagon		
	—, SF	>5*5	SR5, SR	5 V6*5	Limited
	RZN185L-GKMSKA	RZN185L-GKPSKA	VZN185L-GKMGKA	VZN185L-GKPGKA	VZN185L-GKPZKA
_	X	X	X	×	×
	^ 1690 (66.5), 1730 (68.1)* <sup>2</sup>	× ×	× ×		1800 (70.9)
				×	
	1715 (67.5), 1760 (69.3)*2	×	×	×	1760 (69.3)
_	×	×	×	×	×
	X	×	×	Х	×
	1495 (58.9), 1510 (59.4)* <sup>2</sup>	×	×	×	1510 (59.4)
	×	×	×	×	×
	Х	×	×	×	×
	Х	×	×	×	×
	х	×	×	×	×
	×	×	X	×	×
	×	×	×	×	×
	×	× ×	× ×	× ×	×
	×	×	×	×	×
	×	×	×	×	×
	Х	×	×	×	×
1	1055 (41.5), 1060 (41.7)*2	×	×	×	1060 (41.7)
	250 (9.8), 280 (11.0)* <sup>2</sup>	×	×	×	280 (11.0)
	32°, 36°*2	×	×	×	36°
	26°, 29°*2	×	×	×	29°
-	916 (2020)	932 (2055)	978 (2155)	993 (2190)	1005 (2215)
_	773 (1705)	778 (1715)	785 (1730)	789 (1740)	798 (1760)
	1689 (3725)	1710 (3770)	1763 (3885)	1782 (3930)	1803 (3975)
			_		
	×	×	×	×	×
	×	×	×	×	×
	^	×	^	×	^
	-				_
	×	×	×	×	×
	Х	×	×	×	×
	40 (25)	54 (34), 52 (33)* <sup>2</sup>	41 (26), 43 (27)*2	56 (35), 59 (37)* <sup>2</sup> , 56 (35)* <sup>2, 4</sup>	59 (37), 56 (35)* <sup>4</sup>
	74 (46), 73 (46)* <sup>2</sup>	99 (62), 96 (60)* <sup>2</sup>	77 (48), 80 (50)* <sup>2</sup>	104 (65), 107 (67)*2, 103 (64)*2, 4	107 (67), 103 (64)*4
	115 (72), 113 (71)* <sup>2</sup>	-	111 (69), 115 (72)* <sup>2</sup>	_	-
	_	-	_	_	_
	х	×	×	X	×
	X	×	×	×	×
	3RZ-FE	×	5VZ-FE	×	×
	16 Valve, DOHC	×	24 Valve, DOHC	×	×
	95.0 x 95.0 (3.74 x 3.74)	×	93.5 x 82.0 (3.68 x 3.23)	×	×
	2694 (164.3)	×	3378 (206.1)	×	×
	9.5 : 1	×	9.6 : 1	×	×
	×	×	×	×	×
	Х	×	×	×	×
	112/4800 (150@4800)	×	137/4800 (183@4800)	×	×
Ĩ	240/4000 (177@4000)	×	294/3600 (217@3600)	×	×
	12 - 55	12 – 55, 64* <sup>1</sup>	12 – 48, 55* <sup>1</sup>	×	×
-	×	×	X	×	×
-	×	1.4, 2.0*1	1.4, 1.8*1	×	×
	Dry, Single Plate		Dry, Single Plate		
	W59		R150F		
					×
	3.954	2.804	3.830	2.804	×
	2.141	1.531	2.062	1.531	×
	1.384	1.000	1.436	1.000	×
	1.000	0.705	1.000	0.705	×
	0.810	_	0.838		-
	4.091	2.393	4.220	2.393	×
	1.000/2.566	×	×	×	×
۵	.100/4.100, 4.556/4.556*2	×	3.909/3.909, 4.100/4.100*2	3.909 / 3.909, 4.100 / 4.100* <sup>2</sup> , 4.300 / 4.300*	
1		× ×			
_	×		X	×	×
_	X	×	×	×	×
_	×	×	×	×	×
	×	×	×	×	×
_	×	×	×	×	×
ĺ	LSP & BV, P & BV*3	×	P & BV	×	×
	×	×	×	×	×
	×	×	X	×	×
	×	×	×	×	×
	×	× ×	× ×	×	×
		× ×	×		×
			X	×	1 X
	×	×	×	X	×

## **LAND CRUISER**

Item			Area	U.S.A.
nen	Body T	ype		Wagon
	Vehicle G	rade		—
	Model C		<i>c</i> >	UZJ100L-GNPEKA
	Overall	Length Width	mm (in.) mm (in.)	4890 (192.5) 1940 (76.4)
	Overall	Height*	mm (in.)	1860 (73.2)
	Wheel Base	0	mm (in.)	2850 (112.2)
	Tread	Front	mm (in.)	1620 (63.8)
	ITeau	Rear	mm (in.)	1615 (63.6)
	Effective Head Room	Front Rear	mm (in.) mm (in.)	1018 (40.1), 995 (39.2)*1
s		Front	mm (in.)	1005 (39.6), 992 (39.1)*1, 993 (39.1)*1, 2 1074 (42.3)
Major Dimensions & Vehicle Weights	Effective Leg Room	Rear	mm (in.)	870 (34.3), 752 (29.6)*3
e Wé	Shoulder Room	Front	mm (in.)	1558 (61.3)
ehicl	Shoulder Room	Rear	mm (in.)	1552 (61.1)
rs S	Como Smoon	Length Wide	mm (in.) mm (in.)	1176 (46.3) 1081 (42.6)
ions	Cargo Space	Height	mm (in.)	1053 (41.5)
nens		Front	mm (in.)	895 (35.2)
Din	Overhang	Rear	mm (in.)	1145 (45.1)
lajoı	Min. Running Ground G	Clearance	mm (in.)	250 (9.8)
2	Angle of Approach		degrees	31° 24°
	Angle of Departure	Front	degrees kg (lb)	1230 (1605)
	Curb Weight	Rear	kg (lb)	1090 (955)
		Total	kg (lb)	2320 (2560)
		Front	kg (lb)	
	Gross Vehicle Weight	Rear	kg (lb)	3110 (2405)
	Fuel Tank Capacity	Total	kg (lb) I., Imp.gal.)	3110 (3495) 96 (25.4, 21.1)
	Luggage Compartment	-	m <sup>3</sup> (cu.ft.)	
	Max. Speed		km/h (mph)	175 (109)
	Max. Cruising Speed		km/h (mph)	140 (87)
	Acceleration	0 to 60 km		9.9
ance		0 to 400 n	n sec. km/h (mph)	17.6 24 (15)* <sup>4</sup> , 60 (38)* <sup>5</sup>
Performance	Max. Permissible	-	km/h (mph)	44 (28)*4, 110 (69)*5
Perl	Speed	-	km/h (mph)	68 (43)* <sup>4</sup> , 168 (105)* <sup>5</sup>
		4th Gear	km/h (mph)	—
	Turning Diameter	Wall to W		12.7 (41.7)
	(Outside Front) Engine Type	Curb to C	urb m (ft.)	12.1 (39.7) 2UZ-FE
	Valve Mechanism			32-Valve, DOHC
	Bore x Stroke		mm (in.)	94.0 x 84.0 (3.70 x 3.31)
э	Displacement		cm3 (cu.in.)	4664 (284.5)
Engine	Compression Ratio			9.6 : 1
-	Fuel System Research Octane No.		RON	SFI 96
	Max. Output (SAE-NET	Γ) kW/rpr		172/4800 (230 @ 4800)
	Max. Torque (SAE-NE	-	-	434/3400 (320 @ 3400)
ical	Battery Capacity (5HR)	Voltage	& Amp. hr.	12-64, 60*6
Electrical	Generator Output		Watts	960, 1200* <sup>2</sup>
ш	Starter Output		kW	2.0
	Clutch Type Transaxle Type			
	-ransance Type	In First		2.804
		In Second		1.531
	Transmission Gear	In Third		1.000
	Ratio	In Fourth		0.753
		In Fifth In Reverse	<u>,</u>	2.393
	Counter Gear Ratio H4		, 	1.000/2.488
	Differential Gear Ratio		)	4.300/4.300
Chassis	Differential Gear Size (			8"/9.5"
Cha	Brake Type	Front		Ventilated Disc
		Rear		Ventilated Disc
	Parking Brake Type		in.	Drum Hydraulic
	Brake Booster Type Proportioning Valve Type	pe		P & B Valve
		Front		Double Wishbone
	Suspension Type	Rear		4-Link with Lateral Rod
		Front		STD
	Stabilizer Bar			
		Rear		STD Rack & Pinion
	Steering Gear Type	Rear		STD Rack & Pinion 19.8
		Rear		Rack & Pinion

# FOREWORD

To assist you in your service activities, this manual explains the main characteristics of the 1999 CAMRY CNG, in particular providing a technical explanation of the construction and operation of new mechanisms and new technology used.

Applicable models: SXV23 Series

This manual is divided into 3 sections.

- **1. Introduction** Vehicle Outline and model line-up.
- **2. Technical Description** Technical explanation of the construction and operation of each new system and component.
- 3. Appendix Major technical specifications of the vehicle.

#### CAUTION, NOTICE, *REFERENCE* and NOTE are used in the following ways:

CAUTION	A potentially hazardous situation which could result in injury to people may occur if instructions on what to do or not do are ignored.			
NOTICE	Damage to the vehicle or components may occur if instructions on what to do or not do are ignored.			
REFERENCE	Explains the theory behind mechanisms and techniques.			
NOTE	Notes or comments not included under the above 3 titles.			

For detailed service specifications and repair procedures, refer to the following Repair Manuals:

Manual Name	Pub. No.
► 1999 CAMRY Repair Manual Vol. 1 Vol. 2	RM654U1 RM654U2
<ul> <li>1999 CAMRY CNG Repair Manual Supplement</li> <li>1999 CAMRY CNG Electrical Wiring Diagram</li> </ul>	RM683U EWD371U
Manual	21120110

All information contained herein is the most up-to-date at the time of publication. We reserve the right to make changes without prior notice.

### TOYOTA MOTOR CORPORATION

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# 1. Introduction

IN

# INTRODUCTION

## **OUTLINE OF NEW FEATURES**

An engine that is based on the 5S-FE engine, yet uses natural gas, has been developed in order to reduce exhaust emissions and the amount of  $CO_2$  discharge. A model that uses this alternative fuel engine has been added to the Camry lineup. The characteristics of the new model are listed below.

## 1. Exterior

A CNG (Compressed Natural Gas) mark is affixed to the luggage compartment door.

## 2. 5S-FNE Engine

Based on the 5S-FE gasoline engine, the 5S-FNE engine uses compressed natural gas. The fuel lines have been designed exclusively for compressed natural gas application.

## 3. A140E Automatic Transaxle

The gear ratio of the differential has been changed to accommodate the performance of the 5S-FNE engine.

## 4. Brakes

Basically, the same brakes used on the 5S-FE engine model are used on the CNG model, except that the size of the front brakes has been changed.

## 5. Suspension

To accommodate the weight increase of the rear section of the vehicle as a result of having the fuel tank installed in the luggage compartment, the specification of the springs used in the rear suspension has been changed to realize excellent riding comfort, stability, and controllability.

## 6. Tire

P205/65 R 15 tire is used.

## 7. Body

- To install the fuel tank in the front area of the luggage compartment, the upper back panel has been cut out.
- A performance rod that joins the tops of the right and left rear suspension strut towers has been adopted.
- ► The shape of the rear floor pan has been changed to prevent the luggage compartment capacity from being reduced as a result of the installation of the fuel tank in the luggage compartment.

## 8. Seat

A fixed type seat back is used for the rear seat.

#### 9. Seat Belt

2-point NR (Non-Retractor) seat belt is used for the rear center seat.

## 10. SRS Airbag

A signal that causes the supply of fuel to be cut off during a frontal collision is output by the airbag sensor assembly to the ECM.

# 11. Audio

3-way speakers are used for the rear speaker.



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IN



## **MODEL LINE-UP**

			TRANSAXLE	
DESTINATION	ENGINE	BODY TYPE	GRADE	4-Speed Automatic
				A140E
U.S.A.	5S-FNE	4-Door Sedan	LE	SXV23L-AEPNCA

# 2. New Features

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# **NEW FEATURES**

## **5S-FNE ENGINE**

## DESCRIPTION

The 5S-FNE engine is a new engine that uses CNG (Compressed Natural Gas) as fuel, which has been developed based on the 5S-FE gasoline engine.

The main component of natural gas is methane (CH<sub>4</sub>), which has fewer carbons (C) than gasoline (mean molecular formula:  $C_{7.5}H_{13.4}$ ). Therefore, the amount of CO<sub>2</sub> discharged by this engine is approximately 70% that of the gasoline engine. Furthermore, this engine achieves low-emission operation by precisely controlled air-fuel ratio and using special catalysts for the CNG application.

However, because the fuel is in the gaseous form, its volumetric efficiency is low, causing lower power output if this fuel is used in the base engine.

Therefore, the 5S-FNE engine has adopted the following features: a high compression ratio, the intake valves with early closed timing, the intake and exhaust valves with increased lift, a low back pressure muffler made possible by the 2-way exhaust system, injectors for gaseous fuel, and a catalytic converter designed exclusively for CNG application. At the same time, precision air-fuel ratio control is effected through the use of the air-fuel ratio sensor\* and the heater oxygen sensor, thus achieving the level of performance that is equivalent to the base engine. Moreover, this engine realizes extremely low emissions and restoring engine torque.

*: Already	adopted	on the	California	specification	5S-FE e	engine.

	Item		5S-FNE Engine	5S-FE Engine
No. of Cyls. &	z Arrangem	ent	4-Cylinder, In-Line	
Valve Mechan	ism		16-Valve DOHC, Belt & Gear Drive	
Combustion C	Camber		Pentroof Type	
Manifolds			Cross-Flow	
Fuel System			SFI	
Displacement	cm	<sup>3</sup> (cu. in.)	2164 (132.0)	
Bore $\times$ Stroke	e	mm (in.)	$87.0 \times 91.0 (3.43 \times 3.58)$	
Compression	Ratio		11.0 : 1	9.5 : 1
Max. Output	[S.	AE-NET]	88 kW @ 5200 rpm (118 HP @ 5200 rpm)	99 kW @ 5200 rpm (133 HP @ 5200 rpm) 97 kW @ 5200 rpm* (130 HP @ 5200 rpm)*
Max. Torque [SAE-NET]		AE-NET]	178 N·m @ 2400 rpm (131 ft·lbf @ 2400 rpm)	199 N·m @ 4400 rpm (147 ft·lbf @ 4400 rpm) 197 N·m @ 4400 rpm* (145 ft·lbf @ 4400 rpm)*
	T., ( . 1	Open	3° BTDC	
Valve	Intake	Close	38° ABDC	43° ABDC
Timing	Erhoust	Open	45° BBDC	
	Exhaust	Close	3° ATDC	
Fuel Octane N	lumber	RON	130	91
Oil Grade			API SJ EC or ILSAC	

Specifications °

\*: California Specification Models

► Performance Curve °



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# ■ FEATURES OF 5S-FNE ENGINE

Features of the 5S-FNE engine are listed below.

Item	Features
Performance	<ul> <li>High compression ratio is used.</li> <li>High lift camshaft is used.</li> <li>Low back pressure muffler is used.</li> </ul>
Fuel Economy	<ul> <li>High compression ratio is used.</li> <li>Valve spring load has been reduced.</li> <li>Low-friction, TiN (titanium nitride) coated valve lifters has been adopted.</li> </ul>
Low Emission	<ul> <li>A fuel injection system containing gas injectors has been adopted.</li> <li>Because the fuel is in the gaseous state, it does not come in contact with the wall surface, making optimal air-fuel ratio control possible immediately after the engine has been started.</li> <li>Precision air-fuel ratio feedback control that uses an air-fuel ratio sensor and a heated oxygen sensor has been adopted.</li> <li>Two catalytic converters designed exclusively for the natural gas engine have been adopted: the WU-TWC (Warm Up Three-Way Catalytic Converter) and the TWC (Three-Way Catalytic Converter).</li> </ul>
Other Features	<ul> <li>Highly rigid pistons have been adopted to accommodate the high compression ratio.</li> <li>A CNG (Compressed Natural Gas) pressure regulator that precisely regulates the CNG has been adopted.</li> <li>A large-bore delivery pipe and fuel hose with minimal internal conduit resistance have been adopted.</li> <li>The electro magnetic fuel shut off valve is added on the delivery pipe.</li> <li>A fuel pressure sensor that corrects the fuel injection volume and a fuel temperature sensor have been provided on the delivery pipe.</li> <li>The starting performance of the engine at low temperatures has been ensured by increasing the volume of the airflow of the IAC (Idle Air Control).</li> <li>Materials that excel in wear resistance have been adopted on the valves and valve seats for both the intake and exhaust.</li> <li>Rust-resistant spark plugs have been adopted.</li> <li>Aluminum lining and carbon fiber have been adopted in the fuel tank.</li> <li>For the fuel gauge, a fuel tank fuel temperature sensor and a fuel pipe fuel pressure sensor have been adopted.</li> </ul>

#### **ENGINE PROPER**

## 1. General

The cylinder head and the pistons have been changed for the CNG application.

## 2. Cylinder Head

- Materials that excel in wear resistance have been adopted on the valve seats for both the intake and exhaust.
- The shape of the holes into which the injectors mount has been changed to accommodate the injectors designed exclusively for the CNG application.
- The shape of water jacket around plug has been modified to prevent the deformation.

#### 3. Piston

- To achieve a high compression ratio, the shape of the top of the piston has been changed and pin boss hole with taper has been adopted.
- An additional surface treatment has been provided to improve heat resistance.
- The material has been changed to increase rigidity.





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**5S-FNE Engine** 

**5S-FE Engine** 

#### ■ VALVE MECHANISM

#### 1. Camshaft

To recover the reduction of engine performance, the intake valve timing and the amount of lift of the intake and exhaust valves have been changed from those of the base 5S-FE engine.

#### Specifications °

Engine		Valve 7	Valve Lift mm (in.)				
	Intake		Exhaust		Tradisla		
	Open	Close	Open	Close	Intake	Exhaust	
5S-FNE	3° BTDC	38° ABDC	45° BBDC	3° ATDC	7.9 (0.311)	8.25 (0.325)	
5S-FE	†	43° ABDC	†	†	7.7 (0.303)	7.7 (0.303)	

#### 2. Intake and Exhaust Valves

- To improve their wear resistance, the intake valves have undergone special heat treatment, and the material of the exhaust valves has been changed.
- The shape of the stem to which the keepers attach has been changed to accommodate the adoption of the cam with a high lift and of the inner shim type valve adjusting shims.

## 3. Valve Lifter and Adjusting shims

- TiN (titanium nitride) coated valve lifter is used to reduce the friction.
- To accommodate the high lift, inner shim type valve adjusting shims are used.



## 4. Valve Spring

The valve springs for both the intake and exhaust sides accommodate the adoption of the cam with a high lift and of the inner shim type valve adjusting shims. In addition, their spring rate has been optimized to reduce friction.

## ■INTAKE AND EXHAUST SYSTEM

#### 1. Throttle Body

The throttle body is basically the same as that of the 5S-FE engine. However, to ensure the starting performance at low temperatures, the air passage for the IAC (Idle Air Control) has been increased on the 5S-FNE engine. The IAC valve is a 1-coil type with a built-in driver.

#### 2. Exhaust Manifold

As in the California specification 5S-FE engine, the stainless steel exhaust manifold and WU-TWC (Warm Up Three-Way Catalytic Converter) have been integrated to improve the warm-up performance of TWC, thus reducing exhaust emissions. However, the 5S-FNE engine uses a catalytic converter that has been designed exclusively for the CNG application, in which the loading of the noble metal has been increased.



#### 3. Exhaust Pipe

#### General

- To secure sufficient luggage compartment capacity, the main muffler has been relocated below the rear seat. Furthermore, the muffler capacity has been increased.
- A 2-way exhaust control system has been adopted to improve engine performance and reduce the exhaust noise.
- Similar to the WU-TWC, the TWC (Three-Way Catalytic Converter) has been designed exclusively for the CNG application, in which the loading of the noble metal has been increased.



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#### 2-Way Exhaust Control System

#### 1) General

- A 2-way exhaust control system reduces the back pressure by opening and closing two control valves that are enclosed in the main muffler, thus varying the exhaust gas passage.
- The valves open steplessly in accordance with the operating condition of the engine, thus enabling a quieter operation at low engine speeds, and reducing back pressure at high engine speeds.

#### 2) Operation

The control valves are closed at low engine speeds because the pressure in the main muffler is low. Therefore, the exhaust gas flows as indicated by the black arrow below, thus reducing the exhaust noise. The control valves open at high engine speeds because the exhaust gas pressure increased. Therefore, the exhaust gas flows as indicated by the white arrow below to reduce the back pressure, thus improving the engine's power output.



#### FUEL SYSTEM

## 1. General

- The compressed gas [maximum pressure approximately 250 kg/cm<sup>2</sup> (3600 psi, 24.8 MPa) @21°C (70°F)] from the CNG fuel tank located in the rear section of the vehicle is routed via a fuel filter to the engine compartment. The pressure of the fuel is then reduced to 8 kg/cm<sup>2</sup> (114 psi, 785 kPa).
- A pressure regulator and injectors designed exclusively for CNG application have been adopted.
- A fuel pressure sensor and a fuel temperature sensor that are used for the correction of the fuel injection volume are located on the delivery pipe.
- The fuel tank, pressure regulator, and the delivery pipe are provided with shutoff valves that shut off the fuel when the ignition switch is turned OFF. In addition, these valves shut off the fuel when the engine stalls, the SRS airbag is deployed, or the pressure in the main pipe becomes abnormally low.
- A fuel temperature sensor for the fuel gauge is mounted on the tank valve assembly, and a fuel pressure sensor is mounted immediately upstream of the pressure regulator.
- ► Fuel System Diagram °



## 2. Fuel Tank

- A fuel tank made with carbon fiber and aluminum lining has been adopted to prevent weight increase.
- Because the fuel tank expands along with the increase in the pressure of the compressed gas, the tank bands contain coil springs to accommodate the fluctuation in the perimeter of the tank.
- The fuel tank is provided with a tank valve assembly.



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## 3. Tank Valve Assembly

#### General

The tank valve assembly is mounted on the tank and consists of a fuel shutoff valve, inlet check valve, relief valve and two manual cutoff valves.



Tank Valve Assembly

## Fuel Shutoff Valve for Fuel Tank

This valve uses an solenoid valve. The main pipe that supplies compressed gas to the engine is connected to this valve, which opens when the ignition switch is turned ON. If the engine stalls, this valve automatically shuts off the fuel even if the ignition switch is turned ON. The valve reopens upon restarting the engine. Also, this valve shuts off the fuel if the SRS airbag is deployed in a collision or if the pressure in the main pipe becomes abnormally low.

#### Inlet Check Valve

Connected to a filler pipe that guides the fuel that fills through the coupler, the inlet check valve shuts off by the force of a spring and by the pressure of the gas in the tank.

During filling, the pressure of the filling gas opens the inlet check valve.

#### **Relief Valve**

A vent tube is connected to this valve.

If the fuel tank is exposed to an abnormally high temperature, this valve opens (by melting) to discharge the CNG at a predetermined temperature, thus preventing the fuel tank from bursting due to the increase in gas pressure.

The discharged CNG is guided under the floor through a vent tube and is released outside of the vehicle.

#### 4. Coupler

The coupler allows the fuel to be filled when it is connected with a fuel filling nozzle. The coupler has a built-in check valve to prevent the CNG from flowing backward.

#### 5. Manual Shutoff Valve

This valve is mounted below the vehicle floor. When servicing the vehicle, this valve can be manually turned 90 degrees to shut off the main pipe.



## 6. Fuel Filter

Mounted below the vehicle floor, the fuel filter removes any moisture or oil from the fuel.



### 7. Fuel Pressure Regulator

- The fuel pressure regulator regulates the fuel pressure by reducing the pressure of the compressed natural gas from the fuel tank to the fuel injection pressure, which is 8 km/cm<sup>2</sup> (114 psi, 785 kPa).
- Similar to the fuel shutoff valve for the fuel tank, a fuel shutoff valve is provided on the fuel inlet side of the fuel pressure regulator to shut off the supply of fuel when the engine is stopped or during abnormal conditions.
- An oil separator that traps the moisture and oil in the fuel is provided on the low pressure side.
- A built-in relief valve is provided to protect the parts located on the low pressure side.
- While the fuel pressure is being reduced by the fuel pressure regulator, the Joule-Thomson effect associated with the expansion of the gas causes the fuel pressure regulator to be cooled excessively, exerting unfavorable influence on the rubber parts such as diaphragms and fuel hoses.

Therefore, to raise the gas temperature, a water passage is provided in the fuel pressure regulator to allow the engine coolant to warm the regulator.



#### 8. Delivery Pipe

- A delivery pipe with a wide passage that enables a large volume of gas to flow responsively has been adopted to minimize the pressure loss.
- A fuel pressure sensor and a fuel temperature sensor that help correct the fuel injection volume are mounted on the delivery pipe.
- Similar to the fuel shutoff valves for the fuel tank and the fuel pressure regulator, a fuel shutoff valve is provided on the fuel inlet side of the delivery pipe to shut off the supply of fuel when the engine is stopped or during abnormal conditions.
- To discharge the fuel out of the delivery pipe during service, a discharge valve is provided.



## 9. Injector

For the injection of fuel in the gaseous state, injectors that allow the flow of a large volume of fuel and provide improved sealing performance have been adopted.

These injectors are actuated by the voltage (150V) that has been increased by the voltage booster circuit provided in the ECM.



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## 10. Fuel Temperatur and Pressure Sensor for Fuel Gage

A fuel temperature sensor that detects the temperature in the fuel tank is provided on the tank valve assembly. A fuel pressure sensor that detects the pressure in the fuel main pipe is provided immediately upstream of the fuel pressure regulator.

The pressure and the temperature of the fuel are detected by these sensors and are input into the ECM. These values are then converted by the ECM into the equivalent pressure at 21°C to actuate the fuel gauge.

## ■IGNITION SYSTEM

Because the spark plugs are susceptible to rust when used with natural gas, corrosion-resistant spark plugs have been adopted. These spark plugs are the iridium-tipped spark plugs that have their metallic portion plated.



Recommended	Spark l	Plug <sup>°</sup>
-------------	---------	-------------------

DENSO	SK20R11-G
Plug Gap	1.0 – 1.1 mm (0.0394 – 0.043 in.)



## ■ENGINE CONTROL SYSTEM

## 1. General

An engine control system based on the 5S-FE engine has been adopted. The knock sensor has been discontinued because natural gas has a high octane value and is less susceptible to knocking. The engine control system of 5S-FNE and 5S-FE engines are compared below.

System	Outline	5S-FNE	5S-FE
SFI / Sequential	A D-type SFI system is used, which indirectly detects intake air volume by manifold absolute pressure sensor.	®	ß
(Multiport Fuel) Injection	The fuel injection system is a sequential multiport fuel injection system.	®	®
	Ignition timing is determined by the ECM based on signals from various sensors.	ß	®
ESA (Electronic Spark) Advance	The ECM corrects the ignition timing in response to en- gine knocking in accordance with the signals received from the knock sensor.	_	®
	Torque control correction during gear shifting had been used to minimize the shift shock.	ß	® *1
IAC (Idle Air Control)	A rotary solenoid type IAC valve controls the fast idle and idle speeds.	® (1-Coil Type Built-in Driver)	® (2-Coil Type)
Fuel Pump Control	Fuel pump operation is controlled by signal from the ECM.	_	R
Fuel Cut-Off Control	The fuel shutoff valves for the fuel tank, fuel pressure regulator, and delivery pipe are shut off to stop the sup- ply of fuel when the ignition switch is turned OFF or during abnormal conditions (such as engine stalling, SRS airbag deployed, etc.).	6	
Oxygen Sensor and Air Fuel Ratio Sensor Heater Control	Maintains the temperature of the oxygen sensor and air fuel ratio sensor at an appropriate level to increase accu- racy of detection of the oxygen concentration in the ex- haust gas.	ß	® *2
EGR Cut-Off Control	Cuts off EGR according to the engine condition to maintain drivability of the vehicle and durability of the EGR components.	ß	ß
Evaporative Emission Control	The ECM controls the purge flow of evaporative emis- sions (HC) in the charcoal canister in accordance with engine conditions.	_	ß
Air Conditioning Cut-Off Control	By turning the air conditioning compressor ON or OFF in accordance with the engine condition, drivability is maintained.	® *3	® *3
	When the ECM detects a malfunction, the ECM diagnoses and memorized the failed section.	®	ß
Diagnosis	The diagnosis system includes a function that detects a malfunction in the evaporative emission control system.	_	ß
Fail-Safe	When the ECM detects a malfunction, the ECM stops or controls the engine according to the data already stored in memory.	®	®

\*<sup>1</sup>: Only for Automatic Transaxle Model

\*2: Air fuel ratio sensor only for California specification model.

\*3: The air conditioning magnet clutch controled by the ECM

NF

#### 2. Construction

**SENSORS ACTUATORS** PIM MANIFOLD ABSOLUTE SFI PRESSURE SENSOR #10+ No. 1 INJECTOR #10 NE CRANKSHAFT POSITION #20+ No. 2 INJECTOR SENSOR #20 #30+ No. 3 INJECTOR CAMSHAFT POSITION G #30 SENSOR #40 +No. 4 INJECTOR #40 THW ENGINE COOLANT TEMP. ESA SENSOR IGT1, IGT2 **IGNITERS** and THA INTAKE AIR TEMP. SENSOR **IGNITION COILS** IGF VTA THROTTLE POSITION SENSOR SPARK PLUGS STA **IGNITION SWITCH** IAC RSD CONTROL VALVE COMBINATION METER SPD • Vehicle Speed Signal EGR ECM EGR AF AIR FUEL RATIO SENSOR VSV (Bank 1, Sensor 1) AIR FUEL RATIO SENSOR OX2 HEATED OXYGEN SENSOR HEATER CONTROL (Bank 1, Sensor 2) HTAF AIR FUEL RATIO SENSOR HEATER PSW POWER STEERING OIL PRESSER SWITCH **OXYGEN SENSOR HEATER** ELS CONTROL TAILLIGHT & REAR WINDOW DEFOGGER SYSTEM HT2 HEATED OXYGEN SENSOR HEATER NSW PARK/NEUTRAL POSITION SWITCH R,2,L AIRE CONDITIONING **CUT-OFF CONTROL** STP STOP LIGHT SWITCH MGC MAGNET CLUTCH RERAY A/C SW AIR CONDITIONING SWITCH FUEL FUEL GAGE F/PS AIRBAG SENSOR ASSEMBLY FUEL W LOW FUEL LEVEL WARNING • Fuel Cut-Off Signal LIGHT

The configuration of the engine control system in the 5S-FNE engine is as shown in the following chart.

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(Continued)



### 21

# 3. Engine Control System Diagram



## A140E AUTOMATIC TRANSAXLE

## ■ DESCRIPTION

As in the 5S-FE engine model, the A140E automatic transaxle is used on the 5S-FNE engine model. The gear ratio of the differential has been lowered to accommodate the performance of the 5S-FNE engine and to ensure fuel economy.

## ► Specifications °

Item		5S-FNE Engine	5S-FE Engine
	1st	2.810	1
	2nd	1.549	1
Gear Ratio	3rd	1.000	1
	Overdrive	0.706	1
	Reverse	2.296	1
Counter Gear Ratio	1	0.945	1
Differential Gear Rat	tio	4.176	3.944
Fluid Capacity liters	Transmission	5.6 (5.9, 4.9)	1
(US qts, Imp. qts)	Differential	1.6 (1.7, 1.4)	1
Fluid Type		ATF D-II or DEXRON®III (DEXRON®II)	†

# BRAKES

## ■ DESCRIPTION

The front brake size has been changed.

## ► Specifications °

Item		5S-FNE Engine Model	5S-FE Engine Model	
	Туре	Ventilated Disc	1	
	Caliper Type	PE60	PE57	
Front Brake	Wheel Cylinder Diameter mm (in.)	60.33 (2.38)	57.22 (2.25)	
	Rotor Size $(D \times T)^*$	$275 \times 28$	$255 \times 28$	
	mm (in.)	$(10.83 \times 1.10)$	$(10.04 \times 1.10)$	

\*: D : Outer Diameter, T : Thickness

# BODY

## ■ DESCRIPTION

- To install the fuel tank in the front area of the luggage compartment, the upper back panel has been cut.
- To prevent reducing the rigidity of the body due to the upper back panel that has been cut out, as well as for installing the fuel tank, rear seat back, and package tray trim, a performance rod is used for joining both rear suspension strut towers.
- The luggage door support has been changed from the torsion bar to the damper stay type.
- To prevent reducing the capacity of the luggage compartment due to the installation of the fuel tank in the luggage compartment, the shape of the rear floor pan has been changed.



167CN18

## **NEW FEATURES** — SRS AIRBAD

## **SRS AIRBAG**

## • **DESCRIPTION**

When the SRS airbag is deployed, a signal to shut off the supply of fuel is output by the airbag sensor assembly to the ECM.

# System Diagram °



6\_\_\_\_\_

- MEMO -

# 3. Appendix

AP

# **MAJOR TECHNICAL SPECIFICATIONS**

			Area	U.S.A.	
Item	Body T	ype		4-Door Sedan	
	Vehicle G	rade		LE	
	Model C	ode		SXV23L-AEPNCA	
		Length	mm (in.)	4785 (188.4)	5
	Overall	Width	mm (in.)	1780 (70.1)	
		Height*	mm (in.)	1420 (55.9)	
	Wheel Base	Front	mm (in.)	2670 (105.1)	
	Tread	Front Rear	mm (in.) mm (in.)	1545 (60.8)	1
		Front	mm (in.)	1520 (59.8) 980 (38.6)	1
its	Effective Head Room	Rear	mm (in.)	940 (37.0)	
Major Dimensions & Vehicle Weights		Front	mm (in.)	1102 (43.4)	
e W	Effective Leg Room	Rear	mm (in.)	901 (35.5)	
shic	Shoulder Room	Front	mm (in.)	1427 (56.2)	1
ξr Λί	Siloulder Koolli	Rear	mm (in.)	1425 (56.1)	
sns d	Overhang	Front	mm (in.)	970 (38.2)	
ensic	_	Rear	mm (in.)	1140 (44.9)	
ime	Min. Running Ground	Clearance	mm (in.)	130 (5.1)	
orD	Angle of Approach		degrees	16°	2
Maj	Angle of Departure	-	degrees	16°	
	Cost Weight	Front	kg (lb)	860 (1896)	
	Curb Weight	Rear	kg (lb)	595 (1312)	
		Total Front	kg (lb)	1455 (3208)	
	Gross Vehicle Weight	Front Rear	kg (lb) kg (lb)	970 (2140)	2
	Gross venicie weight	Total	kg (lb)	950 (2095)	
	Fuel Tank Capacity		., Imp. gal)	1920 (4235) 135 (35.7, 29.2)*1, 43 (11.4. 9.5)*2	
- F	Luggage Compartment		.,,	0.332 m <sup>3</sup> * <sup>3</sup> , 8.921 ft <sup>3</sup> * <sup>4</sup>	
	Max. Speed		km/h (mph)	180 (112)	3
	Max. Cruising Speed		km/h (mph)		-
		0 to 100 ki	n/h sec.	_	
nce	Acceleration	0 to 400 m sec.		_	
Performance		1st Gear	km/h (mph)	66 (41)	
erfo	Max. Permissible Speed	2nd Gear	km/h (mph)	119 (74)	3
Р		3rd Gear	km/h (mph)	_	
	~	4th Gear	km/h (mph)	_	
	Turning Diameter	Wall to Wa	ll m (ft.)	11.9 (39.0)	
	(Outside Front)	Curb to Cu	rb m (ft.)	11.4 (37.4)	
	Engine Type		5S-FNE	4	
	Valve Mechanism			16-Valve, DOHC	
	Bore × Stroke		mm (in.)	$87.0 \times 91.0 (3.43 \times 3.58)$	
ne	Displacement		cm <sup>3</sup> (cu.in.)	2164 (132.0)	
Engine	Compression Ratio			11.0 : 1	
-	Carburetor Type Research Octane No.		RON	SFI 120	4
	Max. Output (SAE-NE	Γ) kW/rpm	(HP@rpm)	130	
	Max. Torque (SAE-NE	-	-	88/5200 (118/5200)	
I.		-	& Amp. hr.	178/2400 (131/2400) 12 - 55	
trical			Watts	960	5
Engine Electri	Starter Output		kW	1.4	-
	Clutch Type			_	
	Transaxle Type			A140E	
		In First		2.810	
		In Second		1.549	5
	Transmission Gear	In Second In Third			5
	Transmission Gear Ratio			1.549	5
		In Third		1.549 1.000	5
		In Third In Fourth		1.549 1.000	5
	Ratio Counter Gear Ratio	In Third In Fourth In Fifth In Reverse		1.549 1.000 0.706 —	
sis	Ratio	In Third In Fourth In Fifth In Reverse (Final)		1.549 1.000 0.706  2.296	
hassis	Ratio Counter Gear Ratio Differential Gear Ratio	In Third In Fourth In Fifth In Reverse (Final) Front		1.549 1.000 0.706  2.296 0.945	
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio Brake Type	In Third In Fourth In Fifth In Reverse (Final)		1.549 1.000 0.706  2.296 0.945 4.176 Ventilated Disc L.T. Drum	
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio Brake Type Parking Brake Type	In Third In Fourth In Fifth In Reverse (Final) Front Rear		1,549 1,000 0,706  2,296 0,945 4,176 Ventilated Disc L.T. Drum Drum	(
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio Brake Type Parking Brake Type Brake Booster Type and	In Third In Fourth In Fifth In Reverse (Final) Front Rear	in.	1.549 1.000 0.706  2.296 0.945 4.176 Ventilated Disc L.T. Drum Drum Tandem 8" + 9"	(
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio Brake Type Parking Brake Type	In Third In Fourth In Fifth In Reverse (Final) Front Rear I Size pe	in.	1.549 1.000 0.706  2.296 0.945 4.176 Ventilated Disc L.T. Drum Drum Tandem 8" + 9" Dual-P Valve	(
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio Brake Type Parking Brake Type Brake Booster Type and	In Third In Fourth In Fifth In Reverse (Final) Front Rear d Size pe Front	in.	1.549 1.000 0.706  2.296 0.945 4.176 Ventilated Disc L.T. Drum Drum Tandem 8" + 9" Dual-P Valve MacPherson Strut	(
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio Brake Type Parking Brake Type and Proportioning Valve Ty	In Third In Fourth In Forth In Reverse (Final) Front Rear Size pe Front Rear	in.	1.549 1.000 0.706  2.296 0.945 4.176 Ventilated Disc L.T. Drum Drum Tandem 8" + 9" Dual-P Valve MacPherson Strut MacPherson Strut	(
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio Brake Type Parking Brake Type and Proportioning Valve Ty	In Third In Fourth In Fifth In Reverse (Final) Front Rear Size pe Front Rear Front	in.	1.549 1.000 0.706  2.296 0.945 4.176 Ventilated Disc L.T. Drum Drum Tandem 8" + 9" Dual-P Valve MacPherson Strut MacPherson Strut	
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Ty Suspension Type Stabilizer Bar	In Third In Fourth In Forth In Reverse (Final) Front Rear Size pe Front Rear	in.	1.549 1.000 0.706  2.296 0.945 4.176 Ventilated Disc L.T. Drum Drum Tandem 8" + 9" Dual-P Valve MacPherson Strut MacPherson Strut STD STD	6
Chassis	Ratio Counter Gear Ratio Differential Gear Ratio Brake Type Parking Brake Type Brake Booster Type and Proportioning Valve Ty Suspension Type	In Third In Fourth In Fifth In Reverse (Final) Front Rear I Size pe Front Rear Front Rear	in.	1.549 1.000 0.706  2.296 0.945 4.176 Ventilated Disc L.T. Drum Drum Tandem 8" + 9" Dual-P Valve MacPherson Strut MacPherson Strut	e e

\*: Unladed Vehicle

\*: Unladed Vehicle
 \*1: Water Volume
 \*2: Equivalent Gasoline Capacity
 \*3: VDA
 \*4: SAE Suitcase